

# cycling refrigerated air dryers

flow capacity: 32 to 3210 Nm<sup>3</sup>/hr (20 to 2000 scfm)

## "We purchased a nano NXC distributor to sell me a prod dry air efficiently and be ser

aerospace manufacturer - western US

Refrigerated dryers must be sized to handle the worst case operating conditions-the highest flow rate and highest inlet temperature on the hottest day of the year. The power consumption needed to operate at worst case conditions is far greater than the typical requirement. Non-cycling dryers operate at 100% power consumption, regardless of conditions or demand. But, the R<sup>1</sup> NXC range takes power savings to the next level.

### cycling technology

NXC dryers save money when they're running full load and save money when they're not. To find out how much you can save, ask nano for a simple power study!

#### saves money

In most applications, the air flow varies significantly throughout the day reaching peak demand only for a very short time. Often times, demand can be close to zero overnight or during breaks. The NXC matches its power consumption to the air flow demand providing optimal energy savings. (example shown to right)

\*at 0.08 per kWh for a plant running 24/7, the NXC dryer saves the company nearly \$500 in electrical costs annually. A similarly installed 500 scfm dryer would save over \$1,000 annually.

dryer used	electrical consumption	actual air flow		
thermal mass	0.96 kW	150 scfm		
direct expansion	0.96 kW	150 scfm		
anaray appaymention appard	ing to air flow variations du	ring the day		

energy consumption according to air flow variations during the day

working	duration	non-cycling	thermal mass
100%	0.5 hours	0.48 kWh	0.48 kWh
75%	1.5 hours	1.44 kWh	1.08 KWh
50%	5.0 hours	4.80 kWh	2.40 kWh
25%	3.0 hours	2.88 kWh	0.72 kWh
0%	14.0 hours	13.44 kWh	0.00 kWh
daily total	24.0 hours	23.04 kWh	4.68 kWh

## C 1050 because I trust my luct which will provide clean, viceable for the long term."

### nano R<sup>1</sup> NXC cycling refrigerated air dryers

- clean, dry compressed air at ISO class 4, 5 or 6 as necessary
- saves energy by matching power to actual demand and conditions
- lowest pressure drop
- steady, reliable pressure dew point
- rebate-friendly



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### BENEFITS

## consistent dew point & low pressure drop

 patented heat exchanger comprised of separate air to air exchanger and an air to refrigerant exchanger immersed in an environmentally friendly and highly efficient silica dry thermal mass. Unique combination provides the best dew point performance, the fastest response times if demand increases suddenly and the lowest power consumption across the entire spectrum of operation





#### robust construction

powder coated galvanized steel panels are corrosion resistant

#### total accessibility

• all panels can be removed to facilitate maintenance

#### environmentally friendly

• R134a or R407C refrigerant and non-toxic silica dry mass utilized in all models

#### optimum energy efficiency

 lower electrical consumption from 0% to 100% duty cycle and low pressure drop

#### space saving design

 fully packaged into a simple compact design, NXC will fit into the smallest spaces

#### easy to install

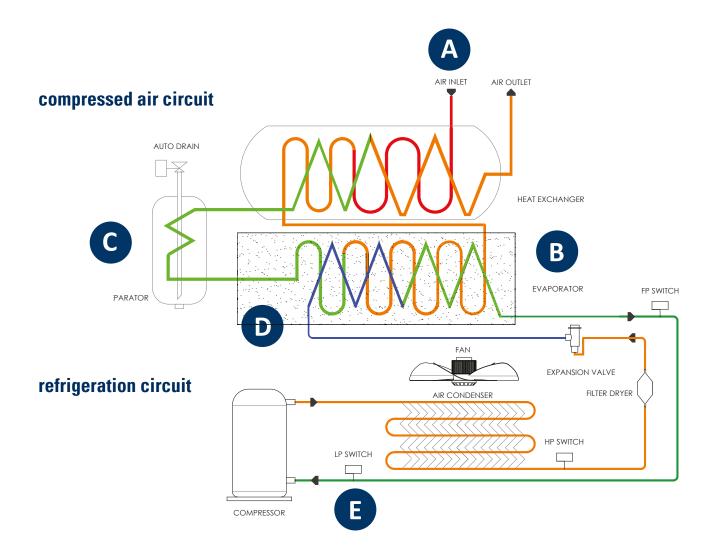
• thanks to the silica dry mass, no overnight precooling of thermal mass is required



## HOW IT WORKS

Unlike direct expansion dryers which run continuously, when the NXC's silica dry thermal mass reaches a set temperature, the compressor stops or cycles off but continues to provide clean and dry compressed air to your process. The thermal mass stores the cold energy and keeps the dew point at the desired temperature. Once the temperature of the dry thermal mass begins to rise, the refrigerant compressor cycles on.

Dryer demand is a function of both required air flow and ambient conditions. Unless both of these variables are at their maximums at the same time, there are energy savings to be had. The R<sup>1</sup> takes advantage of this savings opportunity by significantly reducing power consumption to match actual demand.



A

hot, moist compressed air enters the separate air to air heat exchanger where it is precooled

precooled compressed air then enters the air to refrigerant evaporator where it reaches its coldest point and achieves its lowest dew point



condensed moisture is being removed by an integrated moisture separator and condensate drain prior to reentering the air to air heat exchanger where incoming hot air reheats the exiting cold compressed air



Ε

the refrigerant comes into contact with both the silica dry mass and the compressed air inside the air to refrigerant evaporator

if demand drops and compressed air flow rate is reduced, the refrigerant compressor cycles off and the silica dry mass is employed to continue drying the air. THIS is dual transfer technology (DTT)

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### FEATURES

#### dual transfer technology (DTT)

- utilized by NXC unique dry thermal mass saving energy and money which treats the compressed air according to actual air flow
- direct transfer: cold refrigerant comes into direct contact with the compressed air through the unique patented copper/aluminum heat exchanger making for the most efficient cooling method during periods of high air usage
- indirect transfer: excess refrigerant cools down the unique dry thermal mass allowing the compressor to cycle off during periods of lower compressed air consumption. This cycling feature ensures excellent dew point performance and low power consumption

#### energy efficient and reliable rotary scroll compressors

• efficient and reliable service

#### simple to use CAREL® digital microprocessor

• features dew point temperature

#### standard refrigerant gauge

located on side of dryer cabinet for ease of troubleshooting

#### timer drain

 robust, reliable and fully adjustable timer drain standard on all models

## performance validated filtration

• pre- and after-filter filter packages available to provide additional energy savings and improved air quality

#### water-cooled condensers optional

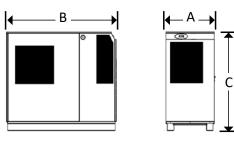


### SPECIFICATIONS

dryer model	inlet & outlet <sup>(1)</sup>		rated flow <sup>(2)</sup>	absorbed power <sup>(3)</sup>	dimensions (mm)			approx. weight	power supply (V/Ph/60Hz) <sup>(4)</sup>		
	BSPP/FLG	Nm³/h	scfm	kW	А	В	С	kg	115/1	230/1	460/3
NXC 0020	3/4"	30	18	0.21	430	406	565	37	٠		
NXC 0030	3⁄4″	48	28	0.27	465	465	655	48	٠		
NXC 0045	3⁄4″	70	41	0.28	465	465	655	51	•		
NXC 0065	1″	100	59	0.63	575	540	767	89	•		
NXC 0090	1″	140	82	0.66	575	540	767	91	•		
NXC 0110	1″	175	103	0.68	575	540	767	93	•		
NXC 0130	1½"	210	124	0.98	740	618	926	132	٠		
NXC 0165	1½"	260	153	1.02	740	618	926	137	•		
NXC 0200	2″	300	177	1.05	740	618	926	142			
NXC 0265	2″	420	247	1.32	740	760	982	175		•	•
NXC 0325	2"	540	318	1.37	740	760	982	180		•	•
NXC 0400	2"	660	388	1.41	740	760	982	185		٠	٠
NXC 0500	2½″	780	459	1.93	740	1074	1202	245		٠	٠
NXC 0650	3″	920	541	2.01	740	1074	1202	251			٠
NXC 0850	3″	1020	600	2.38	740	1550	1500	360			٠
NXC 1050	3"	1380	812	2.48	740	1550	1500	370			٠
NXC 1150	3″	1800	1059	3.8	1250	1250	1650	430			٠
NXC 1300	3″	2160	1271	3.9	1250	1250	1650	450			٠
NXC 1600	4″	2580	1519	4.6	1250	1700	1800	510			٠
NXC 2000	4″	3100	1860	4.8	1250	1700	1800	525			•

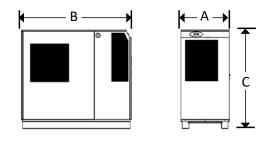
specifications design operating pressure rang	e O to 16 barg	
maximum inlet temperature	um inlet temperature 60°C	
maximum ambient temperature	43°C - 50°C depending on refrigerant (contact support for details)	
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NXC 0020 to 0045



NXC 0650 to 0850

NXC 0065 to 0500



NXC 1050 to 2000

### **EXPERIENCE. CUSTOMER. SERVICE.**

Leading edge technology and hundreds of years of *experience*...nano-purification solutions, your world-class manufacturer of state-of-the-art compressed air and gas solutions to industry.

Our commitment at nano is to work alongside our *customers* and provide unique solutions with the highest quality products to solve your specific challenges.

A wealth of experience and leading edge products are only part of the equation. nano recognize that world-class customer *service* is the most important component to any successful business.



DESIGN

Our experienced team of design engineers are always looking for new and unique technologies and products to bring you the highest level of performance and lowest overall operating cost.

#### RESEARCH & DEVELOPMENT

Our R&D team endeavor to provide solutions that go beyond developing an existing product. They are continually researching new technologies which can provide unique advantages over competitive offerings.





#### MANUFACTURE

The reliable and energy saving nano R1 range of cycling refrigerated air dryers are manufactured in our state-of-the-art facility to the highest standards of build quality to ensure equipment reliability and high levels of performance.

#### ENVIRONMENTALLY FRIENDLY

Through both product development and manufacturing, we strive to produce high quality products compliant to both local and global environmental legislation. Reduction of carbon footprint through energy saving products and use of environmentally friendly components are our commitment to you.





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