## GEN2 i4.0-3130

100 - 240 VAC/50 or 60 Hz - nitrogen generator

The nano  $GEN_2$  i4.0 nitrogen generator is designed to deliver nitrogen gas at a specified purity, flow and pressure as required by the application. The nano  $GEN_2$  i4.0 operates on the pressure swing adsorption principle, which allows for a continuous supply of Nitrogen from clean dry compressed air. The nano  $GEN_2$  i4.0 generator offers a cost-effective, reliable and safe alternative to the use of liquid or bottled nitrogen.



general characteristics		
rated capacity (scfh) @ 95% / 99.5% / 99.999%	1986 / 1001 / 270 <sup>(1)</sup>	
absorbed power (watts)	72	
power supply	100-240 VAC / 50 or 60 Hz	
operating limits		
design operating pressure range (psig)	87 - 174 <sup>(2)</sup>	
design operating temperature range (°F)	41 - 122	
recommended operating temperature range (°F)	41 - 86	
media chambers		
material of construction	aluminum	
media type	carbon molecular sieve (CMS)	
controls/design		
generator design	pressure swing adsorption (PSA)	
controller type	programmable logic controller (PLC)	
interface type	touchscreen (HMI)	
electrical rating	IP 31 / NEMA 2	
connections		
compressed air inlet (NPT)	1"	
nitrogen outlet to buffer vessel (NPT)	1"	
nitrogen return from buffer vessel (NPT)	1/2"	
nitrogen outlet (NPT)	1/2"	

(1) 100 psig inlet pressure

(2) 174 psig maximum pressure standard with 232 psig option available in the USA. 210 psig option available in Canada

#### features

- reliable high performance piston valves
- advanced PLC controller & touchscreen interface
- 174 psig maximum pressure standard with 232 psig option available in the USA. 210 psig option available in Canada
- integrated zirconia oxygen analyzer 5 year life
- ecomode energy saving control as standard
- 2 year system warranty
- pressure equalization at column switchover

#### increases outlet flow

- multi-bank design enables units to be added as needed
- mass flow controller & pressure regulator deliver precise pressure and flow
- outlet purity valve guarantees nitrogen gas purity level to application

### advanced PLC/HMI features

- large 5.7" touchscreen interface
- displays inlet and outlet pressure in psig or barg
- recorded data can be downloaded via SD memory card or USB device
- low inlet & outlet pressure alarms
- displays  $O_2$  content with 4-20mA output signal as standard
- select from multiple languages
- optional purity dependent energy savings (PDES) saves compressed air
- service performed and alarms are logged and recorded
- modbus TCP communications via RJ45 ethernet port



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# technical specification

dimensions & weight		
length in (mm)	15.7 (399)	
depth in (mm)	37 (940)	
height in (mm)	71.8 (1824)	
weight lbs (kgs)	731 (331)	



