

Purge Air Stop – Option

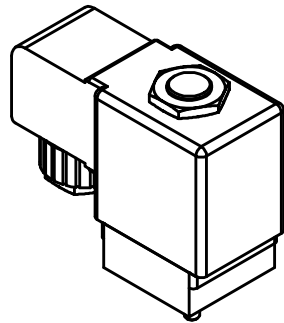
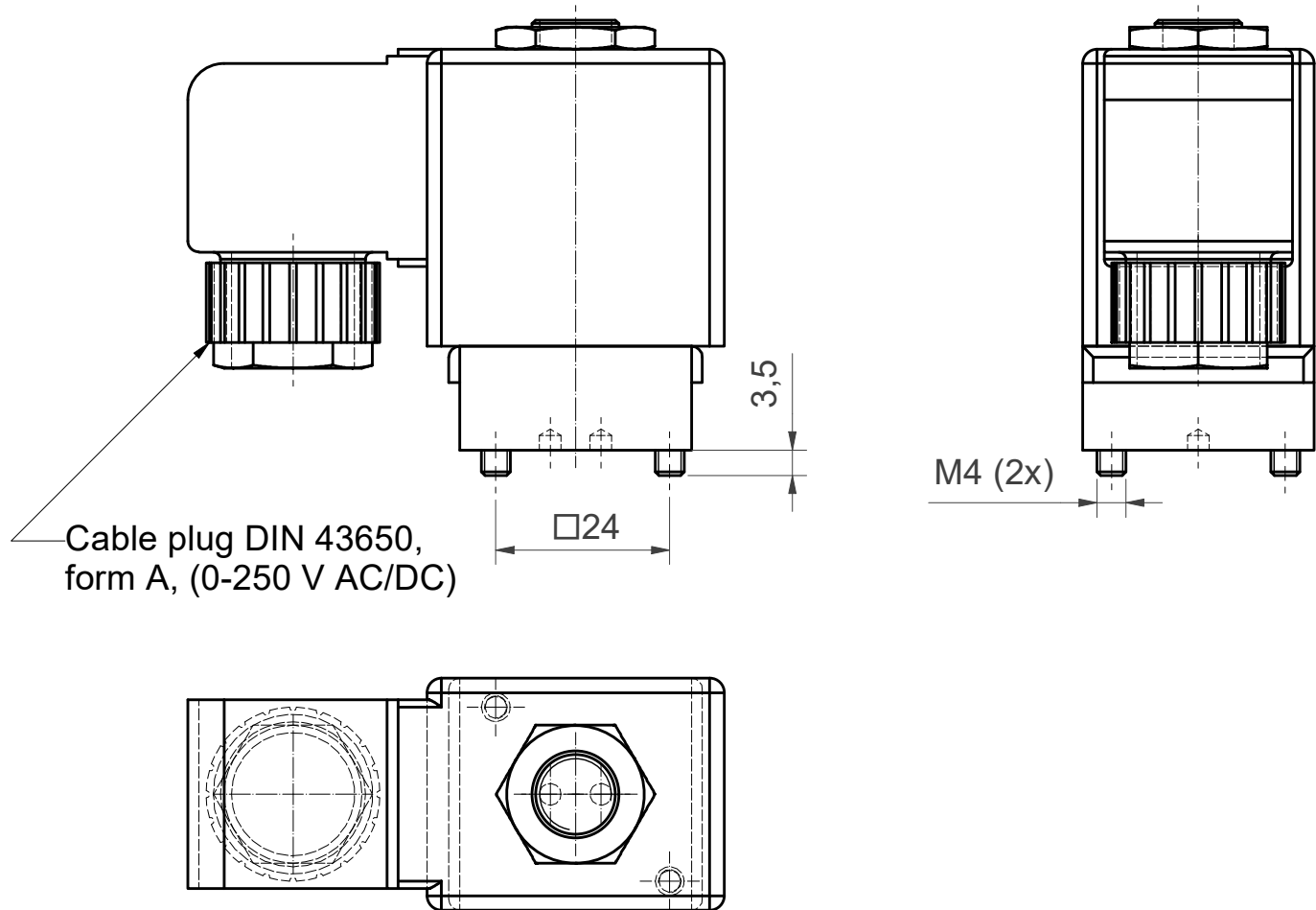
	Drawing # - Rev
Main electrical	9827730402-01 ed 01

Assembly per model

DHM0003-100-F2	9827855003-01 ed 01
DHM0007-100-F2	9827855103-01 ed 01
DHM0013-100-F2	9827855303-01 ed 01
DHM0019-100-F2	9827855303-01 ed 01
DHM0028-100-F2	9827855503-01 ed 01
DHM0036-100-F2	9827855503-01 ed 01
DHM0055-100-F2	9827855703-01 ed 01
DHM0005-55-F2	9827854903-01 ed 01
DHM0010-55-F2	9827854903-01 ed 01
DHM0020-55-F2	9827855203-01 ed 01
DHM0030-55-F2	9827855203-01 ed 01
DHM0040-55-F2	9827855403-01 ed 01
DHM0050-55-F2	9827855403-01 ed 01
DHM0075-55-F2	9827855603-01 ed 01

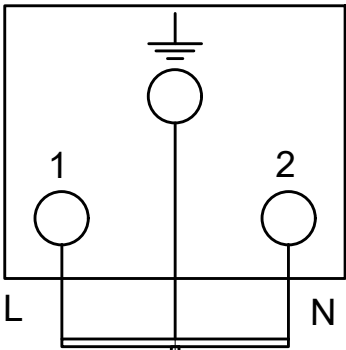


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Cable plug DIN 43650
form A (0-250V AC/DC)

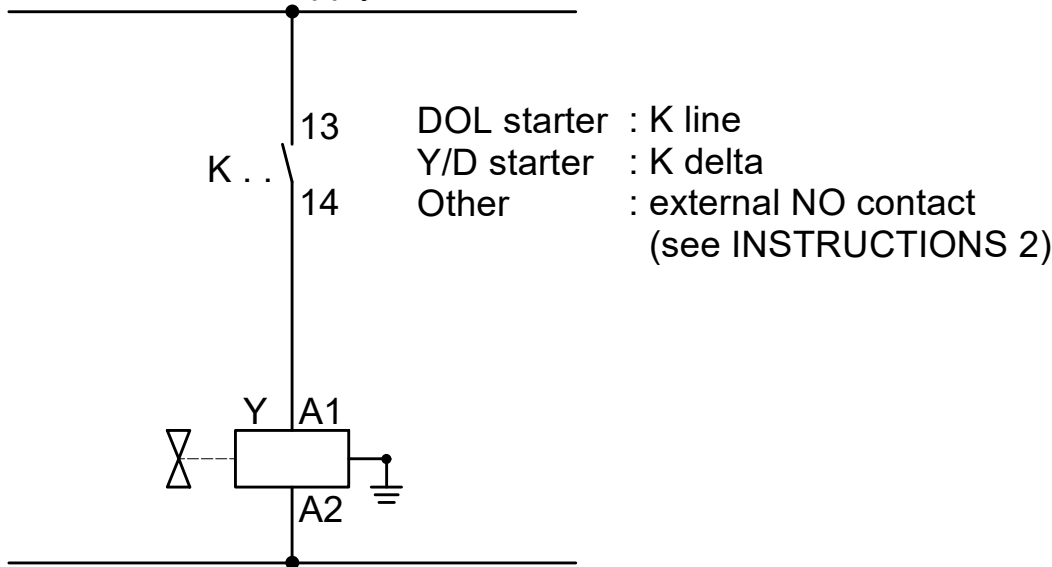
Supply Voltage Connection



Power Supply Cable
from Customer Installation

SERVICE DIAGRAM

Control circuit / Supply



INSTRUCTIONS FOR PURGE CONTROL

- 1 Connect supply voltage (according to voltage variant of solenoid valve) by means of electrical cable (according to local regulations) to the DIN cable plug of solenoid valve (type normally closed). Always connect the protective conductor.
- 2 Supply voltage shall be SWITCHED ON in case PMD-dryer is IN OPERATION.
- 3 Supply voltage shall be SWITCHED OFF in case PMD-dryer is NOT IN OPERATION.

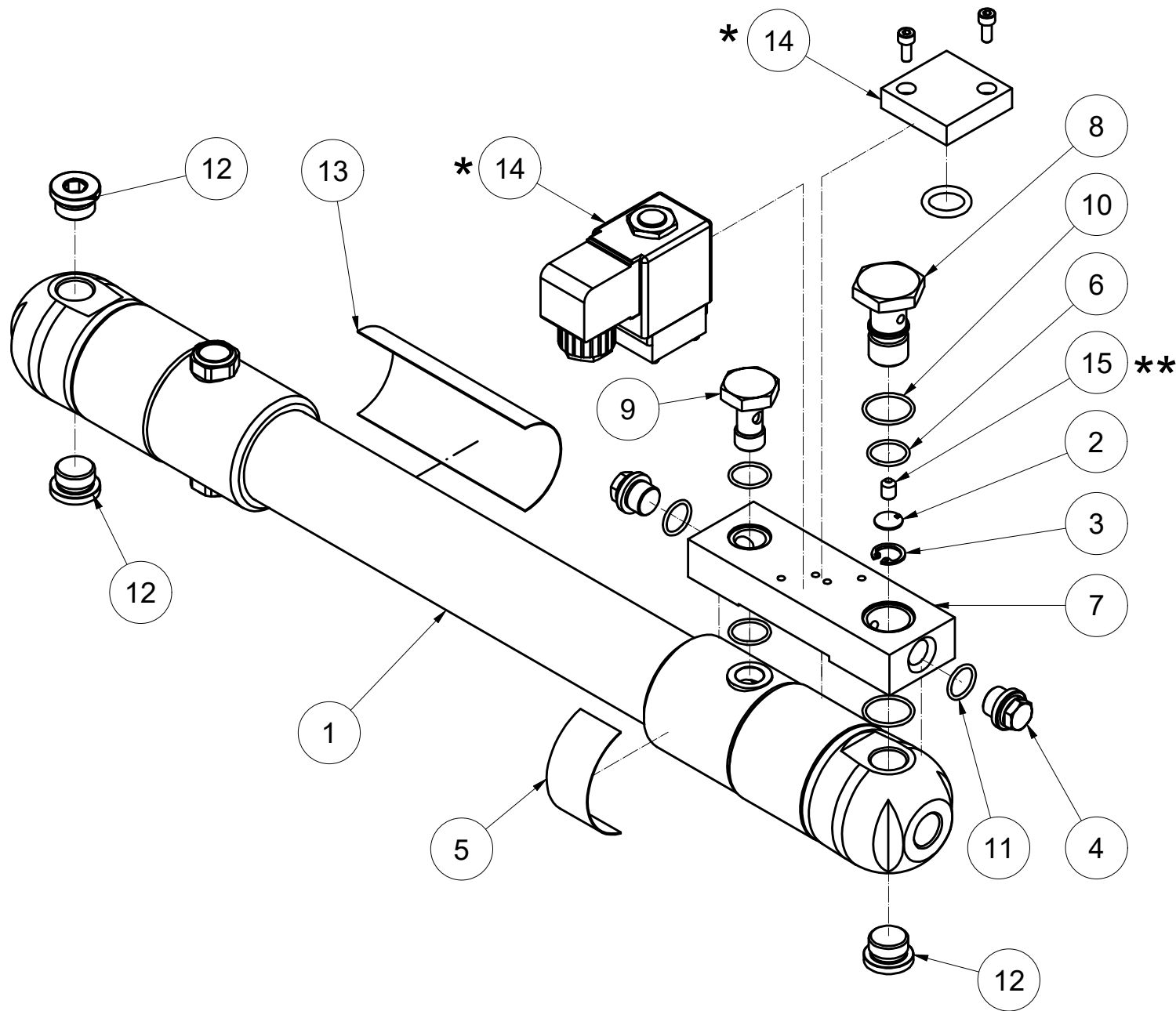
Tolerances, if not indicated, according to:		General tolerances				
STANDARD CLASS		1350K - m				
Name		INSTR. ASSEMBLY			PURGE CONTROL	
Material		Not Applicable			Confidentiality Class acc. to 1102 K	
Treatment		Not Applicable			Confidential	
					INV	
		Scale 1 : 1		Family		A3 Compare
		Drawn by INEBM		Blank nr.		Replaces
STATUS		Version Drwg		Blank wt 0 Kg		Finis wt. N/A
Released		Des checked.		Prod checked.		Approved.
				Date 10/04/2021		
					Designation	
					Sheet 1 / 1	
					9827730402-01	

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1			28/10/2021	User Agent	9827730400	00.00
Ed	Position	Modified from	Date	Intr./Appd.	Parent 3D model	Ed . Version 3D

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**

Nozzle Details (Pos 15)

	7 bar	10 bar	13 bar
DHM 0010 55F	1624131833	1624131828	1624131824
DHM 0005 55F	1624131824	1624131820	1624131818

Note:-

* For Pos no. 14 use either Solenoid valve or Cover assembly which ever is applicable for the variant.

** Nozzle 7 bar will be installed on the dryer and 13 bar and 10 bar will be delivered loose.

Product name	Product number	Sol.Valve/Cover Assy (Pos 14)	Solenoid valve desc
DHM 0010 55F	8102859553	1089064054	Sol. 120/60
		1089064053	Sol. 240/60
		1089064051	Sol. 230/50
		1603700665	Cover Plate
DHM 0005 55F	8102859546	1089064054	Sol. 120/60
		1089064053	Sol. 240/60
		1089064051	Sol. 230/50
		1603700665	Cover Plate

Tolerances, if not indicated, according to:

STANDARD CLASS

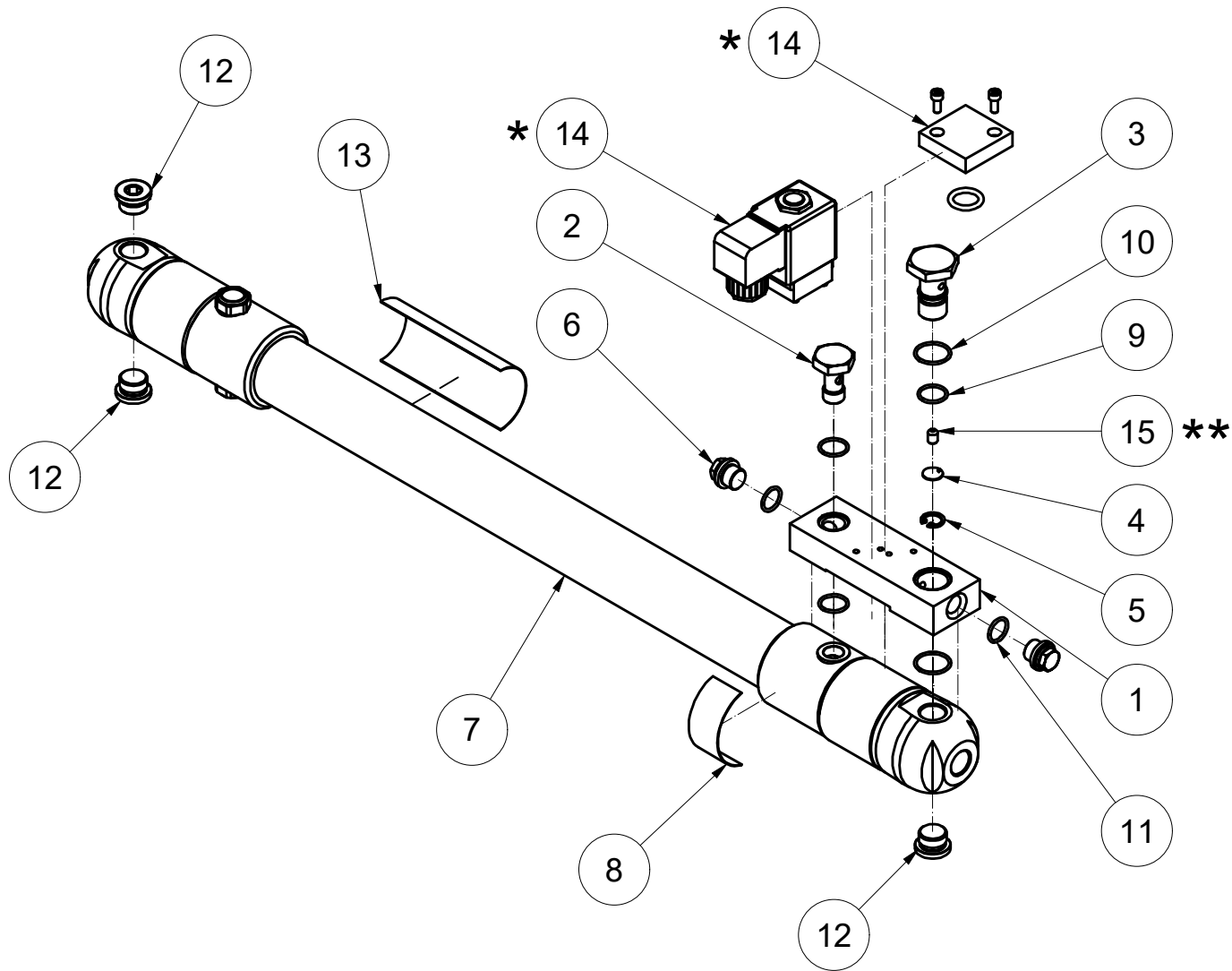
Name		INSTR. ASSEMBLY			DHM 0005 55F/DHM 0010		Confidentiality Class acc. to 1102 K							
Material		Not Applicable					55F	Internal						
Treatment		Not Applicable						INV						
		Scale		1 : 2.5		Family		A3	Compare	Drawing owner API				
		Drawn by		INEBM		Blank nr.			Replaces					
STATUS		Version Drwg		00.01		Blank wt		0 Kg	Fin. wt.	Designation	Sheet	1	/	1
Released		Des checked.		Prod checked.		Approved.		Date		9827854903-01				
								10/04/2021						

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13	1	1624134402	R	PLATE DATA		
12	3	0686371834	S	PLUG		
11	2	0663712000	S	O- RING		
10	2	0663211341	S	O- RING		
9	1	1624132300	R	BOLT		
8	1	1624131900	R	BOLT		
7	1	1624156900	R	DUCT		
6	3	0663210436	S	O- RING		
5	1	1624170706	R	DECAL UNIT		
4	2	0686371659	S	PLUG		
3	1	0335 2102 12	S	CIRCLIPS		
2	1	1624132000	R	SCREEN		
1	1	1624186000	R	MEMBRANE	APPM MEMBRANE PE1015	
Pos	Qty	Partnumber	R/S	Name	Comments	
1		28/10/2021			User Agent 9827854903-M1	
Ed	Position	Modified from		Date	Intr./Appd.	Parent 3D model

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Nozzle Details (Pos 15)	
Part Number	Pressure
1624131815	13 bar
1624131817	10 bar
1624131820	7 bar

Note:-
* For Pos no. 14 use either Solenoid valve or Cover assembly which ever is applicable for the variant.

** Nozzle 7 bar will be installed on the dryer and 13 bar and 10 bar will be delivered loose.

Product name	Product number	Sol.Valve/Cover Assy (Pos 14)	Solenoid valve desc
DHM 0003 100F	8102859470	1089064054	Sol. 120/60
		1089064053	Sol. 240/60
		1089064051	Sol. 230/50
		1603700665	Cover Plate

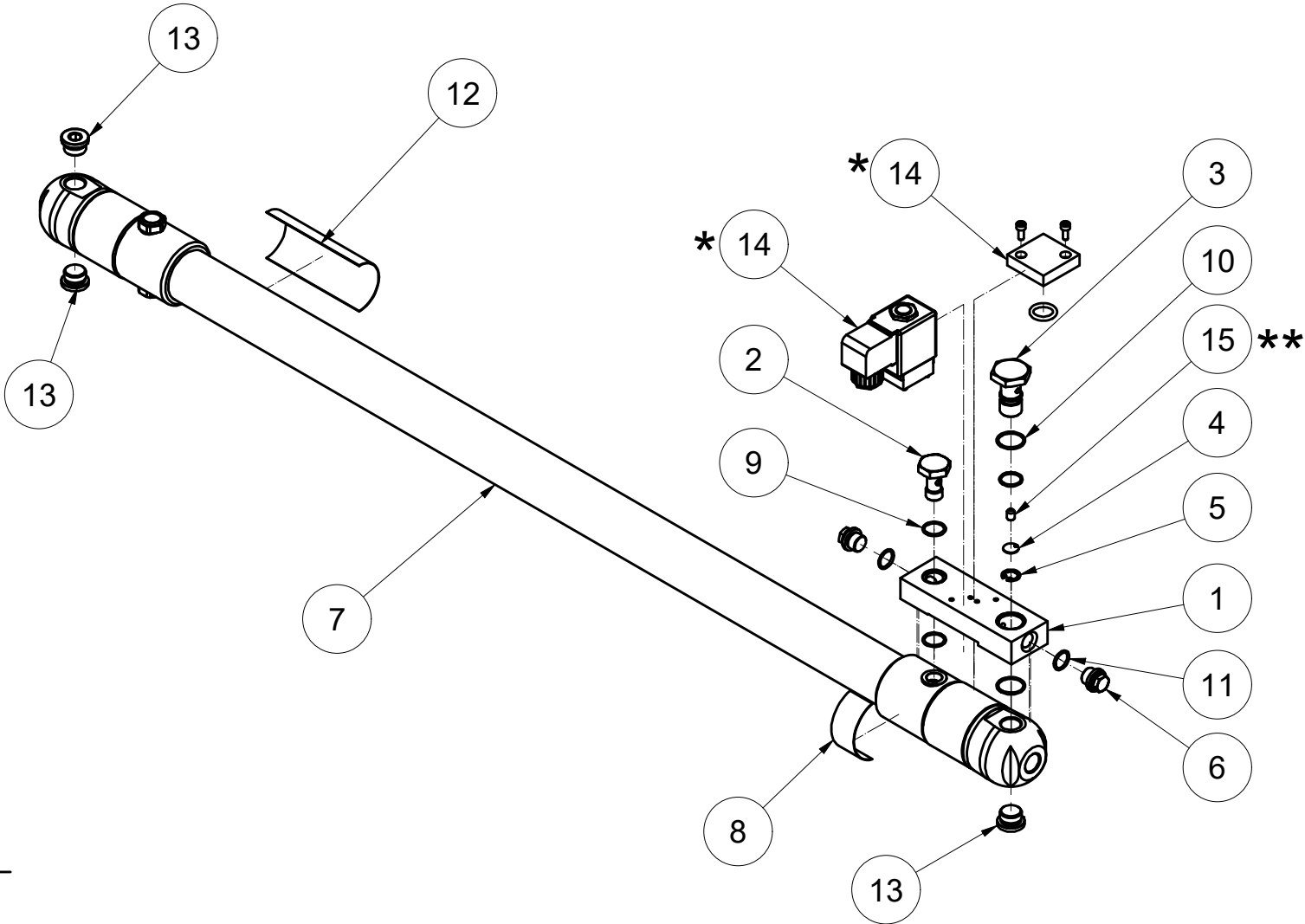
Tolerances, if not indicated, according to:					
STANDARD CLASS					
Name	INSTR. ASSEMBLY DHM 0003 100F			Confidentiality Class acc. to 1102 K	
Material	Not applicable			Internal	
Treatment	Not Applicable			INV	
	Scale	1 : 4	Family	A3	Compare
	Drawn by	INEBM	Blank nr.		Replaces
STATUS	Version Drwg	00.01	Blank wt	0 Kg	Finl wt.
	Des checked.	Prod checked.	Approved.	Date	10/04/2021
Released		9827855003-01			Designation
					Sheet 1 / 1
					Drawing owner
					API

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10	2	0663211341	S	O- RING	
9	3	0663210436	S	O- RING	
8	1	1624170706	R	DECAL UNIT	
7	1	1624186100	R	MEMBRANE	APPM MEMBRANE PE1020
6	2	0686371659	S	PLUG	
5	1	0335 2102 12	S	CIRCLIPS	
4	1	1624132000	R	SCREEN	
3	1	1624131900	R	BOLT	
2	1	1624132300	R	BOLT	
1	1	1624156900	R	DUCT	
Pos	Qty	Partnumber	R/S	Name	Comments
Parts List					
1				28/10/2021	User Agent 9827855003-M1
Ed	Posi- tion	Modified from	Date	Intr./Appd.	Parent 3D model

Ed . Version 3D

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Nozzle Details (Pos 15)	
Part Number	Pressure
1624131821	13 bar
1624131825	10 bar
1624131831	7 bar

Note:-

* For Pos no. 14 use either Solenoid valve or Cover assembly which ever is applicable for the variant.

** Nozzle 7 bar will be installed on the dryer and 13 bar and 10 bar will be delivered loose.

Product name	Product number	Sol.Valve/Cover Assy (Pos 14)	Solenoid valve desc
DHM 0007 100F	8102859488	1089064054	Sol. 120/60
		1089064053	Sol. 240/60
		1089064051	Sol. 230/50
		1603700665	Cover Plate

Tolerances, if not indicated, according to:					
STANDARD CLASS					
Name	INSTR. ASSEMBLY DHM 0007 100F			Confidentiality Class acc. to 1102 K	
Material	Not applicable			Internal	
Treatment	Not Applicable			INV	
	Scale	1 : 5	Family	A3	Compare
	Drawn by	INEBM	Blank nr.		Replaces
STATUS	Version Drwg	00.01	Blank wt	0 Kg	Finl wt.
	Des checked.	Prod checked.	Approved.	Date	10/04/2021
Released		9827855103-01			Designation
		Sheet 1 / 1			Drawing owner
		API			

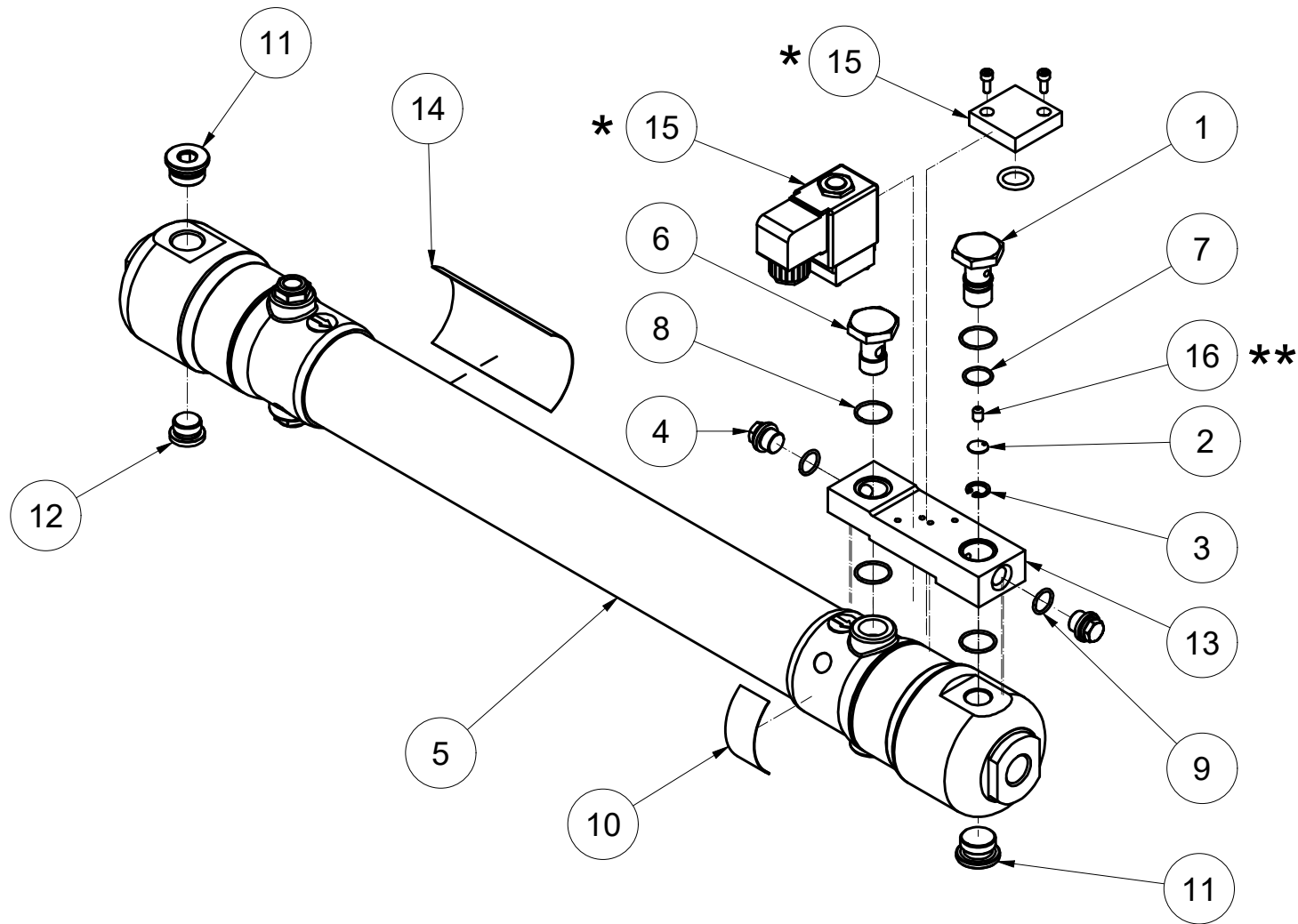
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10	2	0663211341	S	O- RING	
9	3	0663210436	S	O- RING	
8	1	1624170706	R	DECAL UNIT	
7	1	1624186200	R	MEMBRANE	APPM MEMBRANE PE1030
6	2	0686371659	S	PLUG	
5	1	0335 2102 12	S	CIRCLIPS	
4	1	1624132000	R	SCREEN	
3	1	1624131900	R	BOLT	
2	1	1624132300	R	BOLT	
1	1	1624156900	R	DUCT	
Pos	Qty	Partnumber	R/S	Name	Comments
Parts List					
1			28/10/2021	User Agent	9827855103-M1
Ed	Posi- tion	Modified from	Date	Intr./Appd.	Parent 3D model

Ed . Version 3D

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**

Nozzle Details (Pos 16)

	7 bar	10 bar	13 bar
DHM 0030 55F	1624131855	1624131852	1624131843
DHM 0020 55F	1624131843	1624131837	1624131832

Note:-

* For Pos no. 15 use either Solenoid valve or Cover assembly which ever is applicable for the variant.

** Nozzle 7 bar will be installed on the dryer and 13 bar and 10 bar will be delivered loose.

Product name	Product number	Sol.Valve/Cover Assy (Pos 15)	Solenoid valve desc
DHM 0030 55F	8102859579	1089064054	Sol. 120/60
		1089064053	Sol. 240/60
		1089064051	Sol. 230/50
		1603700665	Cover Plate
DHM 0020 55F	8102859561	1089064054	Sol. 120/60
		1089064053	Sol. 240/60
		1089064051	Sol. 230/50
		1603700665	Cover Plate

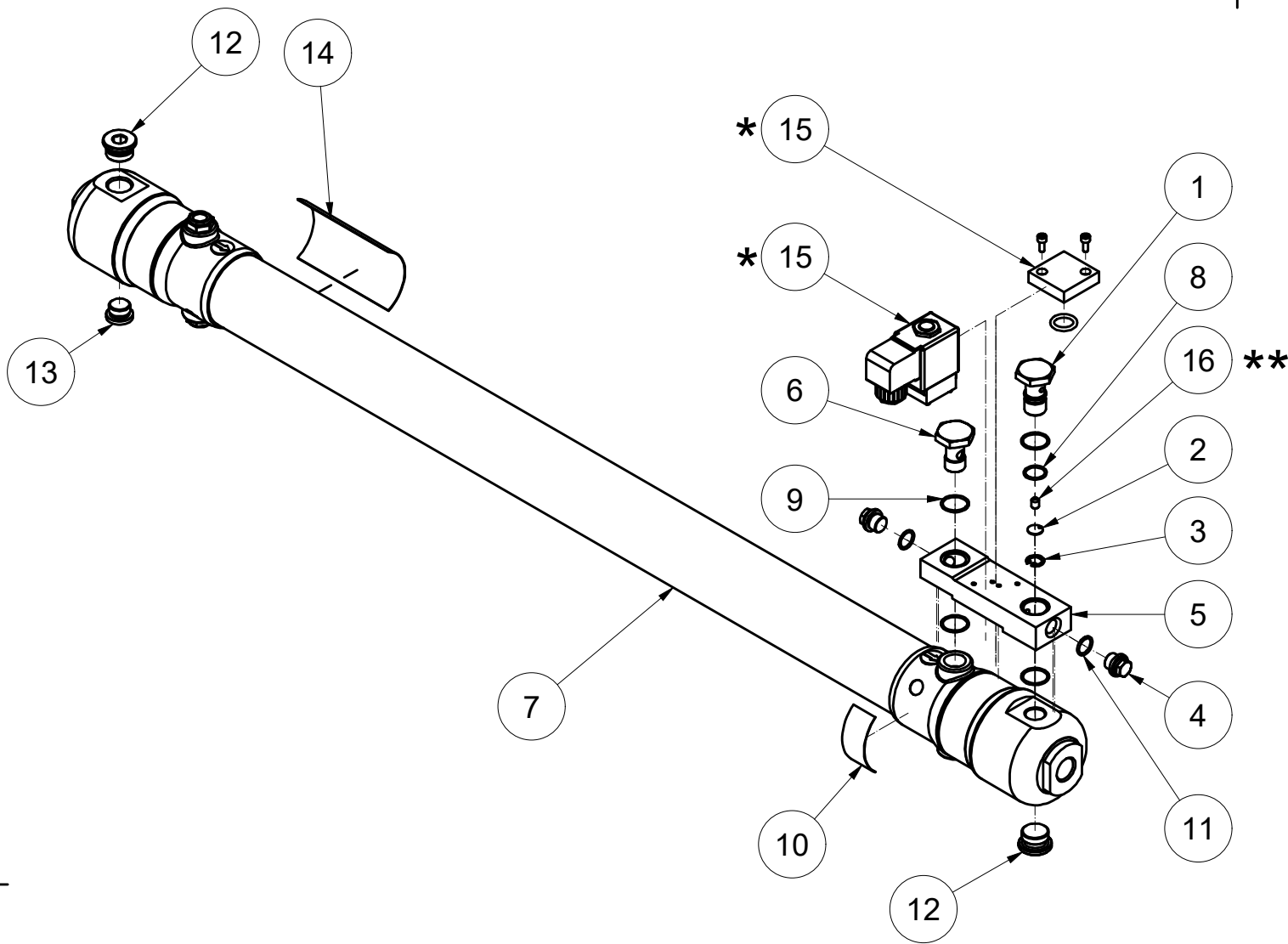
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STANDARD CLASS									
Name		INSTR. ASSEMBLY				DHM 0020 55F/DHM 0030		Confidentiality Class acc. to 1102 K Internal	
Material		Not Applicable				55F			
Treatment		Not Applicable						INV	
		Scale 1 : 4		Family		A3	Compare		Drawing owner API
		Drawn by INEBM		Blank nr.			Replaces		
		STATUS		Version Drwg 00.01	Blank wt 0 Kg		Finl wt.		Designation
Released		Des checked.	Prod checked.	Approved.	Date 10/04/2021		9827855203-01		

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13	1	1624157000	R	DUCT	
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11	2	0686371832	S	PLUG	
10	1	1624170706	R	DECAL UNIT	
9	2	0663712000	S	O- RING	
8	4	0663211341	S	O- RING	
7	1	0663210436	S	O- RING	
6	1	1624132400	R	BOLT	
5	1	1624186300	R	MEMBRANE	APPM MEMBRANE PE2020
4	2	0686371659	S	PLUG	
3	1	0335 2102 12	S	CIRCLIPS	
2	1	1624132000	R	SCREEN	
1	1	1624131900	R	BOLT	
Pos	Qty	Partnumber	R/S	Name	Comments
Parts List					
1				28/10/2021	User Agent 9827855203-M1
Ed	Posi-tion	Modified from	Date	Intr./Appd.	Parent 3D model

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** Nozzle Details (Pos 16)			
	7 bar	10 bar	13 bar
DHM 0019 100F	1624131847	1624131841	1624131835
DHM 0013 100F	1624131838	1624131832	1624131828

Note:-
* For Pos no. 15 use either Solenoid valve or Cover assembly which ever is applicable for the variant.

** Nozzle 7 bar will be installed on the dryer and 13 bar and 10 bar will be delivered loose.

Product name	Product number	Sol.Valve/Cover Assy (Pos 15)	Solenoid valve desc
DHM 0019 100F	8102859504	1089064054	Sol. 120/60
		1089064053	Sol. 240/60
		1089064051	Sol. 230/50
		1603700665	Cover Plate
DHM 0013 100F	8102859496	1089064054	Sol. 120/60
		1089064053	Sol. 240/60
		1089064051	Sol. 230/50
		1603700665	Cover Plate

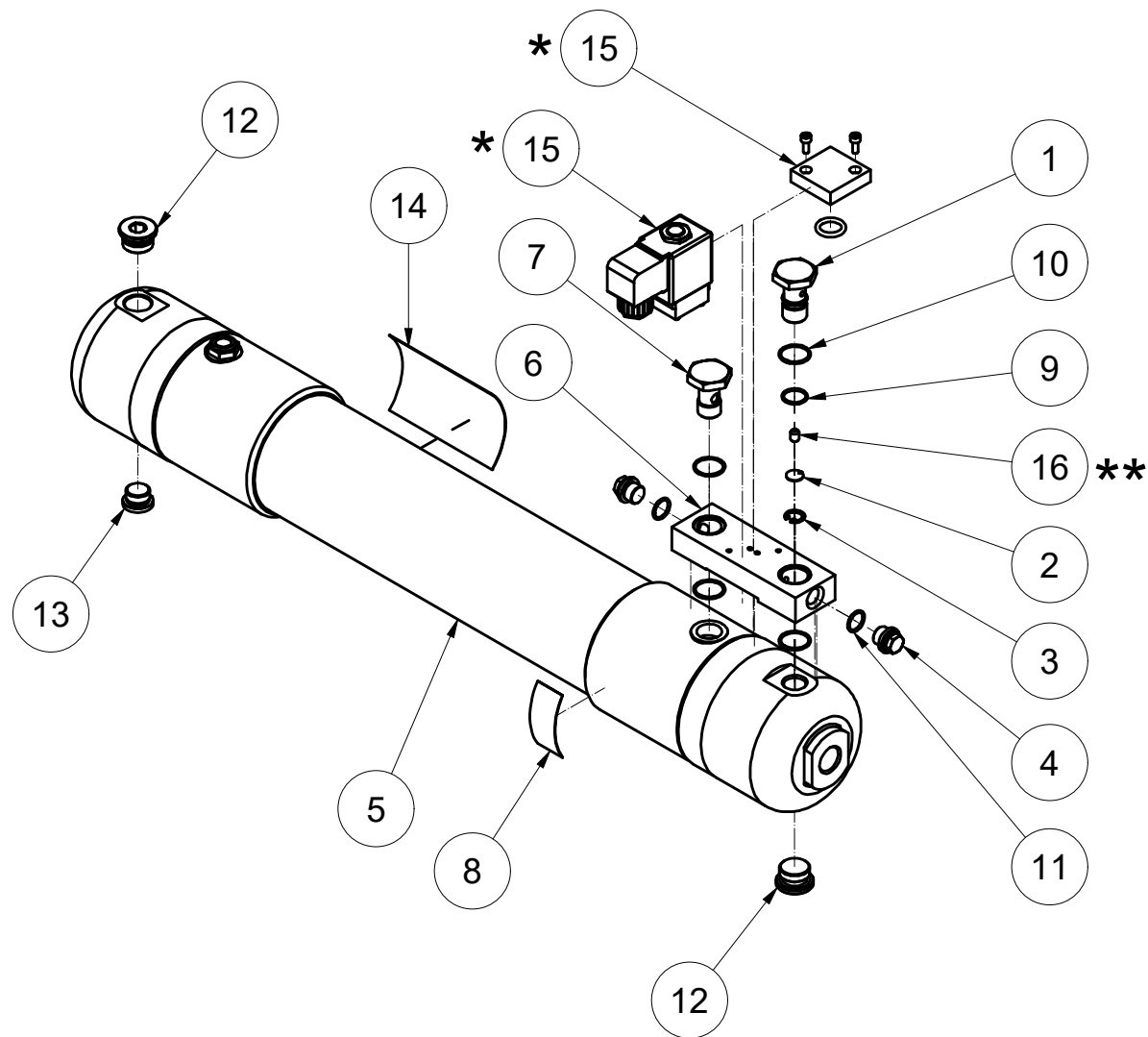
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STANDARD CLASS					
Name	INSTR. ASSEMBLY		DHM 0013 100F/DHM 0019 100F		Confidentiality Class acc. to 1102 K Internal
Material	Not applicable				INV
Treatment	Not Applicable				
	Scale	1 : 5	Family	A3	Compare
	Drawn by	INEBM	Blank nr.		Replaces
	Version Drwg	00.01	Blank wt	0 Kg	Finl wt.
STATUS		Des checked.	Prod checked.	Approved.	Date 10/04/2021
Released				Designation 9827855303-01	
				Sheet 1 / 1	
				Drawing owner API	

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13	1	0686371834	S	PLUG	
12	2	0686371832	S	PLUG	
11	2	0663712000	S	O- RING	
10	1	1624170706	R	DECAL UNIT	
9	4	0663211341	S	O- RING	
8	1	0663210436	S	O- RING	
7	1	1624186400	R	MEMBRANE	APPM MEMBRANE PE2030
6	1	1624132400	R	BOLT	
5	1	1624157000	R	DUCT	
4	2	0686371659	S	PLUG	
3	1	0335 2102 12	S	CIRCLIPS	
2	1	1624132000	R	SCREEN	
1	1	1624131900	R	BOLT	
Pos	Qty	Partnumber	R/S	Name	Comments
Parts List					
1				28/10/2021	User Agent 9827855303-M1
Ed	Posi- tion	Modified from	Date	Intr./Appd.	Parent 3D model

1
Ed . Version 3D

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Nozzle Details (Pos 16)

	7 bar	10 bar	13 bar
DHM 0050 55F	1624131870	1624131860	1624131852
DHM 0040 55F	1624131860	1624131852	1624131843

Note:-

* For Pos no. 15 use either Solenoid valve or Cover assembly which ever is applicable for the variant.

** Nozzle 7 bar will be installed on the dryer and 13 bar and 10 bar will be delivered loose.

Product name	Product number	Sol.Valve/Cover Assy (Pos 15)	Solenoid valve desc
DHM 0050 55F	8102859595	1089064054	Sol. 120/60
		1089064053	Sol. 240/60
		1089064051	Sol. 230/50
		1603700665	Cover Plate
DHM 0040 55F	8102859587	1089064054	Sol. 120/60
		1089064053	Sol. 240/60
		1089064051	Sol. 230/50
		1603700665	Cover Plate

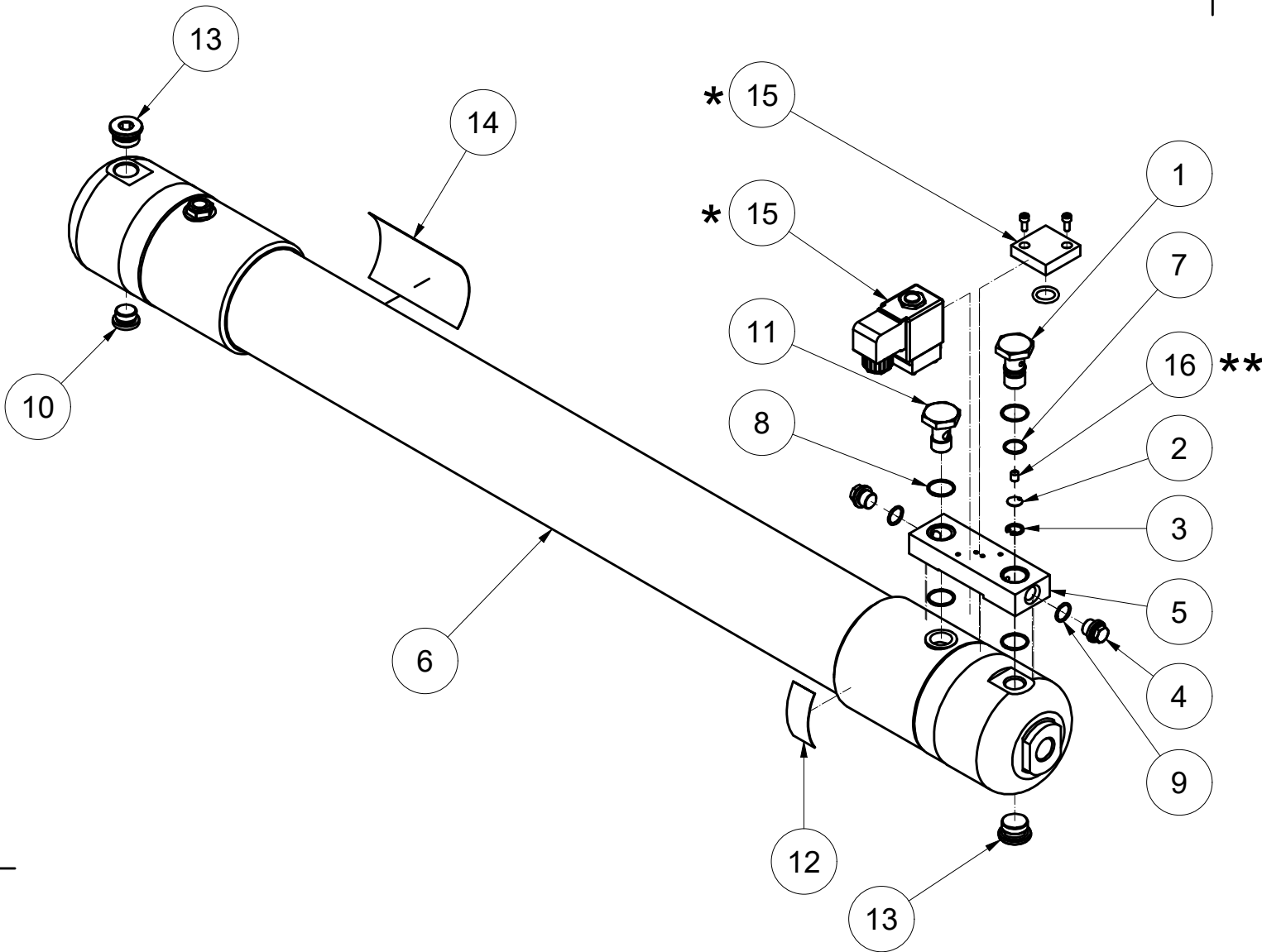
Tolerances, if not indicated, according to:					
STANDARD CLASS					
Name	INSTR. ASSEMBLY DHM 0050 55F/DHM 0040 55F			Confidentiality Class acc. to 1102 K	
Material	Not applicable			Internal	
Treatment	Not Applicable			INV	
	Scale	1 : 5	Family	A3	Compare
	Drawn by	INEBM	Blank nr.		Replaces
	Version Drwg	01.00	Blank wt	0 Kg	Finl wt.
STATUS		Des checked.	Prod checked.	Approved.	Date
Released					10/04/2021
Designation				Sheet 1 / 1	
				9827855403-01	

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13	1	0686371834	S	PLUG	
12	2	0686371832	S	PLUG	
11	2	0663712000	S	O- RING	
10	4	0663211341	S	O- RING	
9	1	0663210436	S	O- RING	
8	1	1624170706	R	DECAL UNIT	
7	1	1624132400	R	BOLT	
6	1	1624157100	R	DUCT	
5	1	1624186500	R	MEMBRANE	APPM MEMBRANE PE3020
4	2	0686371659	S	PLUG	
3	1	0335 2102 12	S	CIRCLIPS	
2	1	1624132000	R	SCREEN	
1	1	1624131900	R	BOLT	
Pos	Qty	Partnumber	R/S	Name	Comments
1				28/10/2021	User Agent 9827855403-M1
Ed	Posi- tion	Modified from	Date	Intr./Appd.	Parent 3D model

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	Nozzle Details (Pos 16)		
	7 bar	10 bar	13 bar
DHM 0036 100F	1624131867	1624131855	1624131847
DHM 0028 100F	1624131855	1624131847	1624131842

Note:-
* For Pos no. 15 use either Solenoid valve or Cover assembly which ever is applicable for the variant.

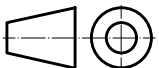
** Nozzle 7 bar will be installed on the dryer and Nozzle 13 bar and 10 bar will be delivered loose.

14	1	1624134402	R	PLATE DATA	
13	2	0686371832	S	PLUG	
12	1	1624170706	R	DECAL UNIT	
11	1	1624132400	R	BOLT	
10	1	0686371834	S	PLUG	
9	2	0663712000	S	O- RING	
8	4	0663211341	S	O- RING	
7	1	0663210436	S	O- RING	
6	1	1624186600	R	MEMBRANE	APPM MEMBRANE PE3030
5	1	1624157100	R	DUCT	
4	2	0686371659	S	PLUG	
3	1	0335 2102 12	S	CIRCLIPS	
2	1	1624132000	R	SCREEN	
1	1	1624131900	R	BOLT	
Pos	Qty	Partnumber	R/S	Name	Comments

Parts List

1			28/10/2021	User Agent	9827855503-M1	1
Ed	Posi- tion	Modified from	Date	Intr./Appd.	Parent 3D model	Ed . Version 3D

Product name	Product number	Sol.Valve/Cover Assy (Pos 15)	Solenoid valve desc
DHM 0036 100F	8102859520	1089064054	Sol. 120/60
		1089064053	Sol. 240/60
		1089064051	Sol. 230/50
		1603700665	Cover Plate
DHM 0028 100F	8102859512	1089064054	Sol. 120/60
		1089064053	Sol. 240/60
		1089064051	Sol. 230/50
		1603700665	Cover Plate
Tolerances, if not indicated, according to:			
STANDARD CLASS			
Name	INSTR. ASSEMBLY DHM 0036 100F/DHM 0028 100F		Confidentiality Class acc. to 1102 K Internal
Material	Not applicable		INV
Treatment	Not Applicable		
	Scale 1 : 5	Family	A3 Compare
	Drawn by INEBM	Blank nr.	Replaces
	Version Drwg 00.01	Blank wt 0 Kg	Finl wt.
STATUS	Des checked.	Prod checked.	Approved.
Released			Date 10/05/2021
Designation 9827855503-01			
Sheet 1 / 1			

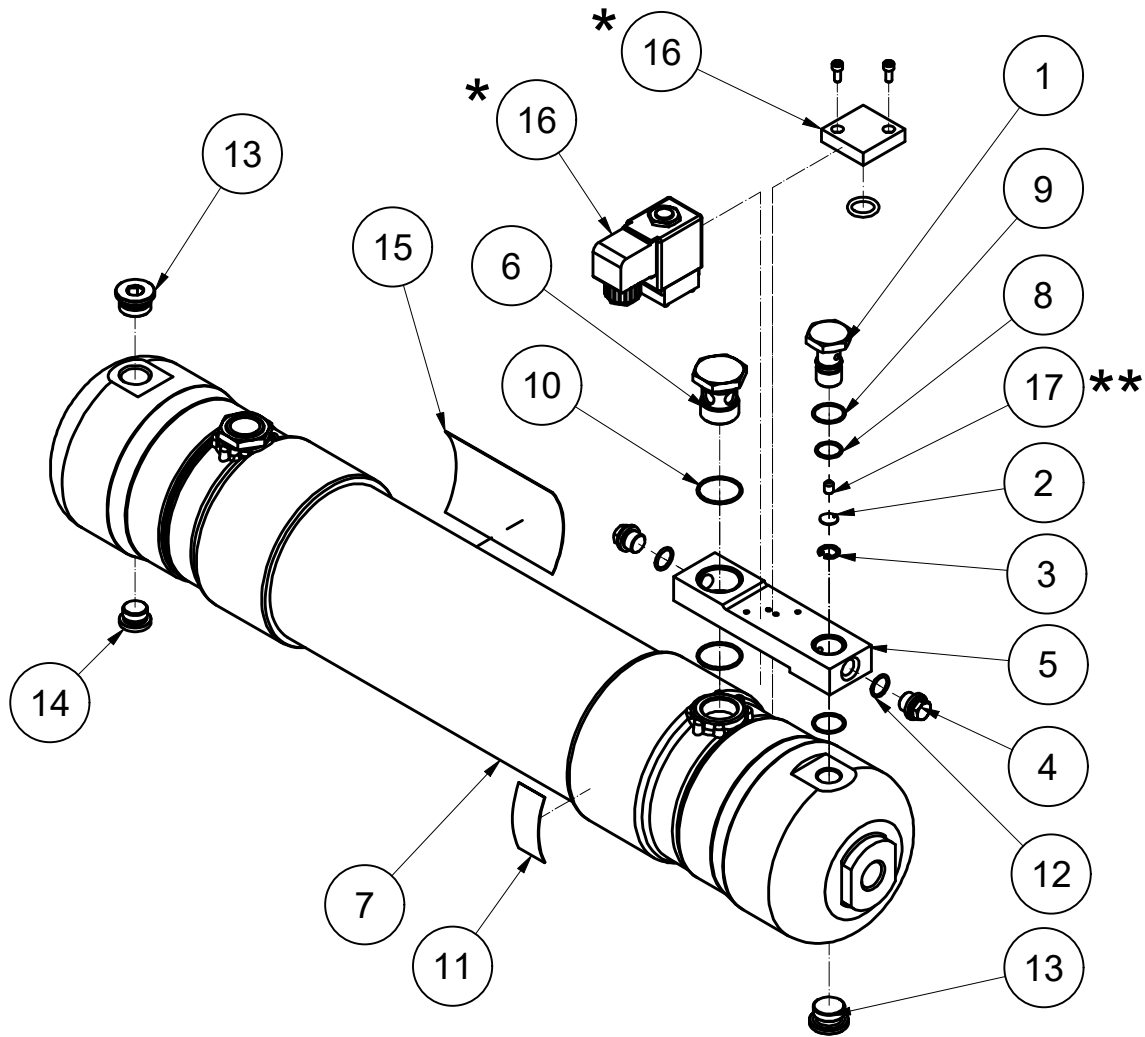


Drawing owner
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** Nozzle Details (Pos 17)		
Part Number	Pressure	
1624131870	10 bar	
1624131881	7 bar	without sol. valve
1624131886	7 bar	with sol. valve

Note:-
* For Pos no. 16 use either Solenoid valve or Cover assembly which ever is applicable for the variant.

** Nozzle 7 bar will be installed on the dryer and Nozzle 10 bar will be delivered loose.

Product name	Product number	Sol.Valve/Cover Assy (Pos 16)	Solenoid valve desc
DHM 0075 55F	8102859603	1089064054	Sol. 120/60
		1089064053	Sol. 240/60
		1089064051	Sol. 230/50
		1603700665	Cover Plate

Tolerances, if not indicated, according to:					
STANDARD CLASS					
Name	INSTR. ASSEMBLY		DHM 0075 55F		Confidentiality Class acc. to 1102 K
Material	Not applicable				Internal
Treatment	Not Applicable				INV
	Scale	1 : 5	Family	A3	Compare
	Drawn by	INEBM	Blank nr.		Replaces
STATUS		Version Drwg 00.00	Blank wt 0 Kg	Finl wt.	Designation
Released		Des checked.	Prod checked.	Approved.	Date 10/05/2021
					Sheet 1 / 1
9827855603-01					

15	1	1624134402	R	PLATE DATA	
14	1	0686371834	S	PLUG	
13	2	0686371832	S	PLUG	
12	2	0663712000	S	O- RING	
11	1	1624170706	R	DECAL UNIT	
10	2	0663211342	S	O- RING	
9	2	0663211341	S	O- RING	
8	1	0663210436	S	O- RING	
7	1	1624186700	R	MEMBRANE	APPM MEMBRANE PE4020
6	1	1624132500	R	BOLT	
5	1	1624157200	R	DUCT	
4	2	0686371659	S	PLUG	
3	1	0335 2102 12	S	CIRCLIPS	
2	1	1624132000	R	SCREEN	
1	1	1624131900	R	BOLT	
Pos	Qty	Partnumber	R/S	Name	Comments

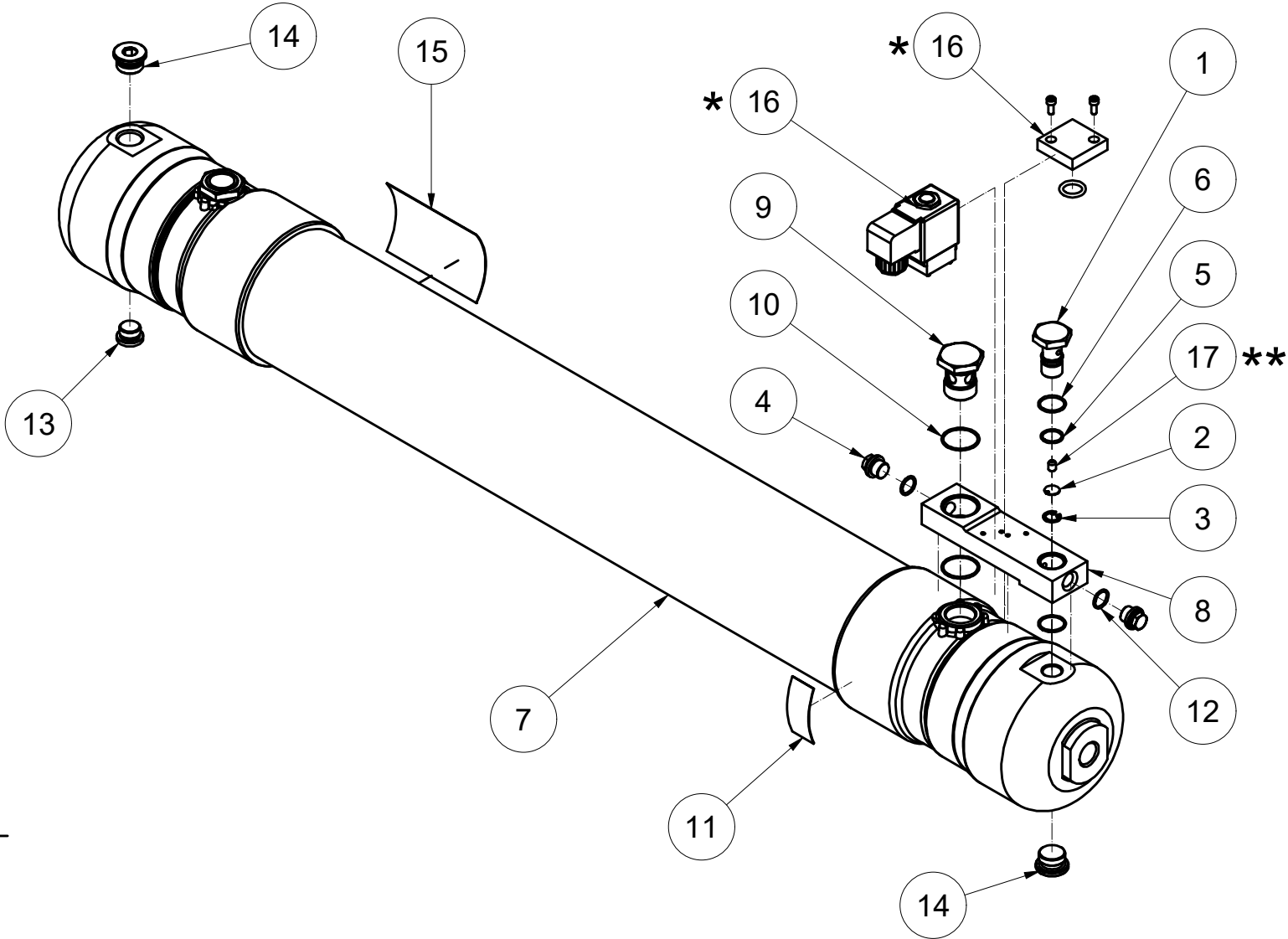
Parts List

1			28/10/2021	User Agent	9827855603-M1	1
Ed	Posi-tion	Modified from	Date	Intr./Appd.	Parent 3D model	Ed . Version 3D

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All materials supplied are in compliance with the requirements of the List of Prohibited Substances



** Nozzle Details (Pos 17)		
Part Number	Pressure	
1624131860	13 bar	
1624131867	10 bar	
1624131881	7 bar	without sol. valve
1624131894	7 bar	with sol. valve

Note:-
* For Pos no. 16 use either Solenoid valve or Cover assembly which ever is applicable for the variant.

** Nozzle 7 bar will be installed on the dryer and Nozzle 13 bar and 10 bar will be delivered loose.

Product name	Product number	Sol.Valve/Cover Assy (Pos 16)	Solenoid valve desc
DHM 0055 100F	8102859538	1089064054	Sol. 120/60
		1089064053	Sol. 240/60
		1089064051	Sol. 230/50
		1603700665	Cover Plate

Tolerances, if not indicated, according to:					
STANDARD CLASS					
Name	INSTR. ASSEMBLY		DHM 0055 100F		Confidentiality Class acc. to 1102 K
Material	Not applicable				Internal
Treatment	Not Applicable				INV
	Scale	1 : 5	Family	A3	Compare
	Drawn by	INEBM	Blank nr.		Replaces
STATUS		Version Drwg 00.00	Blank wt 0 Kg	Fini wt.	Designation
Released		Des checked.	Prod checked.	Approved.	Date 10/05/2021
					Sheet 1 / 1
					9827855703-01

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15	1	1624134402	R	PLATE DATA	
14	2	0686371832	S	PLUG	
13	1	0686371834	S	PLUG	
12	2	0663712000	S	O- RING	
11	1	1624170706	R	DECAL UNIT	
10	2	0663211342	S	O- RING	
9	1	1624132500	R	BOLT	
8	1	1624157200	R	DUCT	
7	1	1624186800	R	MEMBRANE	APPM MEMBRANE PE4030
6	2	0663211341	S	O- RING	
5	1	0663210436	S	O- RING	
4	2	0686371659	S	PLUG	
3	1	0335 2102 12	S	CIRCLIPS	
2	1	1624132000	R	SCREEN	
1	1	1624131900	R	BOLT	
Pos	Qty	Partnumber	R/S	Name	Comments
Parts List					
1				28/10/2021	User Agent 9827855703-M1
Ed	Posi- tion	Modified from	Date	Intr./Appd.	Parent 3D model

1
Ed . Version 3D