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D1 heatless desiccant air dryer

User guide

©2025 nano-purification test solutions ltd
Range: heatless desiccant air dryer
Series: D1
Model: NDL
Document: 17-100-0100
REV;2025-058

About us

Experience.

Our team is comprised of and supported by individuals spanning all disciplines from research & development, engineering & manufacturing, marketing & sales and service & support. Our backgrounds are in air and gas purification and our experience in this field spans a wide range of industries. We combine this knowledge and experience to ensure our products and services are designed and provided to meet the objectives and expectations of you - our Customer.



Customer.

We recognise that our Customers are not only our valuable distribution partners who sell and support our products or the machine builders who depend on them as protection for their equipment. They are the contractors who install them, the manufacturers who use them in their processes and the service people who maintain them. At nano we have developed our products, packaging and support materials to ensure they exceed all of our Customers' expectations.



Service.

At nano we recognise that world-class customer service is the most important component to any successful business. Your business needs to exceed your customers' expectations to stand out from your competitors and our service must positively impact your business so you can be successful in doing so. Our commitment is simple... we will stand behind our products and ensure that our customer service is unrivaled in the industry.



Experience. Customer. Service.

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1. general information

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1.1 manufacturers details and support

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annotations



CAUTIONS: indicate any situation or operation that may result in potential damage to the product, injury to the user, or render the product unsafe.



NOTES: highlight important sections of information where particular care and attention should be paid.



WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and/or birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.



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1.2 document introduction

This manual provides factory prescribed installation and maintenance procedures for the heatless desiccant air dryer. The procedures illustrated in this document are only to be performed by authorized personnel. For further information regarding the procedures outlined in this document contact the manufacturer before proceeding. Be sure to read this document carefully before attempting to install or operate the heatless desiccant air dryer. This document should be permanently available at the heatless desiccant air dryer installation site.

1.3 warranty guidelines

All products are supplied with a 2 year manufacturer's warranty from the date of purchase when installed and maintained in accordance with the manufacturers guidelines. Only genuine service parts should be used and no modifications made.

1.4 general safety

No modifications must be made to the product. Any modifications may reduce the operational safety of the product and invalidate the manufacturer's warranty. This could potentially result in damage to the product and serious personal injury.

For your own safety, when carrying out work on this product, all relevant national safety regulations must be complied with relating to pressurized and electrical systems.

Only authorized, competent and trained personnel are permitted to work on this product. This user guide is intended solely for such personnel and is to be used only as a reference; it should not be used to replace conventional training.

1.5 intended use of the product

The Purifier is exclusively intended for the treatment of compressed air, which is free from bulk water, oil and solid matter constituents.

The product should be located within a building and protected. The Purifier must be operated only in accordance with the data on the rating plate. Any operations that do not comply with those stated on the product rating label will render the warranty void.



IMPORTANT: It is essential that the system into which the Purifier is installed is fitted with a pressure limiting/relief device. This device should be between the compressor and the Purifier. The device must be set to prevent the maximum working pressure from being exceeded.

No modifications must be made to the product. Any modifications may reduce the operational safety of the product and invalidate the manufacturer's warranty. This could potentially result in damage to the product rendering it unfit for its intended purpose and cause serious personal injury.



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2. technical specification

specifications	standard	options
maximum water content (ISO class)	class 2 -40°C (-40°F) pdp	class 1: -70°C (-94°F) pdp
minimum operating pressure	4 barg (58 psig)	-
maximum operating pressure	16 barg (232 psig)	-
recommended operating temp range	1.5 to 35°C (35 to 95°F)	-
design operating temperature range	1.5 to 50°C (35 to 122°F)	-
power supply requirements	100-240V AC @ 50-60 Hz	24V DC
consult rating label, options operating parameters may differ		



ISO Class 2 at recommended max rated flow at 7 Barg and 25°C inlet; see correction factors.

2.1 flow rates

model	inlet flow rate		connection	
	Nm³/hr	scfm	inlet	outlet
NDL-010	5.1	3	3/8" BSPP (NPT)	3/8" BSPP (NPT)
NDL-020	8.5	5		
NDL-030	17	10		
NDL-040	26	15		
NDL-050	34	20		



Units supplied with push fit connections

Inlet Pressure Correction Factors												
barg	4	5	6	7	8	9	10	11	12	13	14	16
psig	58	72	87	101	116	130	145	159	188	203	217	232
correction factor	0.63	0.75	0.88	1	1.13	1.25	1.38	1.50	1.63	1.75	1.88	2.13

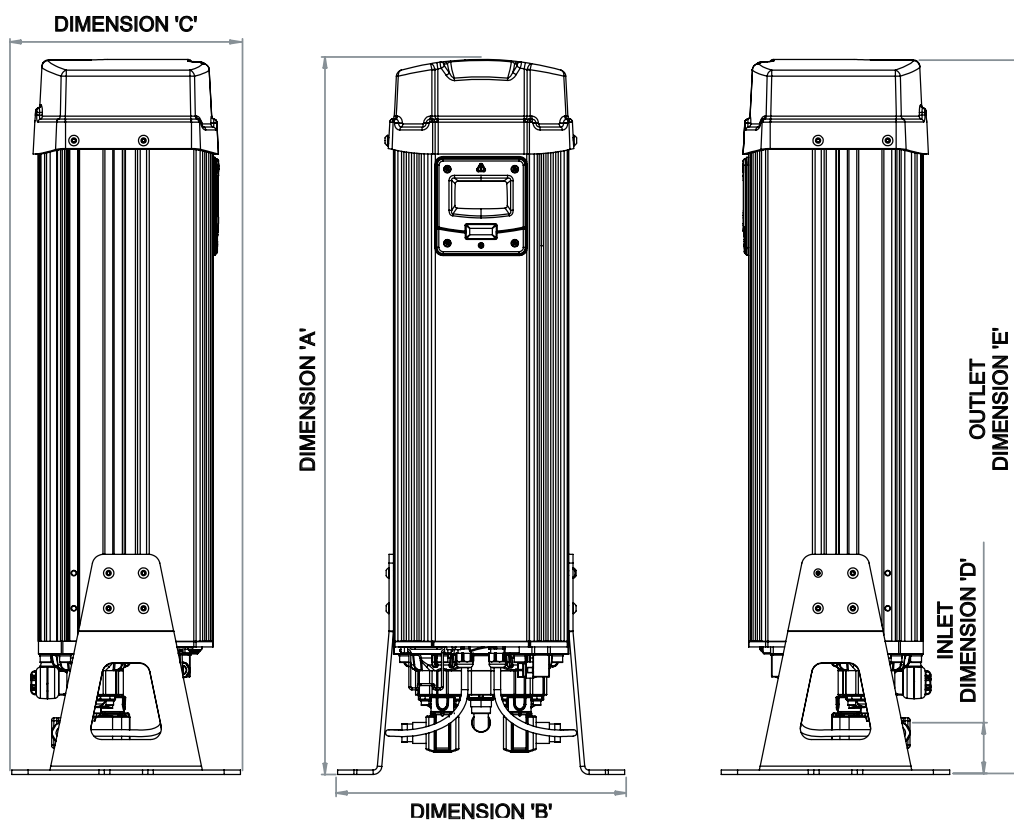
Inlet Temperature Correction Factors										
°C	5	10	15	20	25	30	35	40	45	50
°F	41	50	59	68	77	86	95	104	113	122
correction factor	0.8	0.9	0.94	1	1	0.98	0.95	0.9	0.8	0.7

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2.2 product dimensions

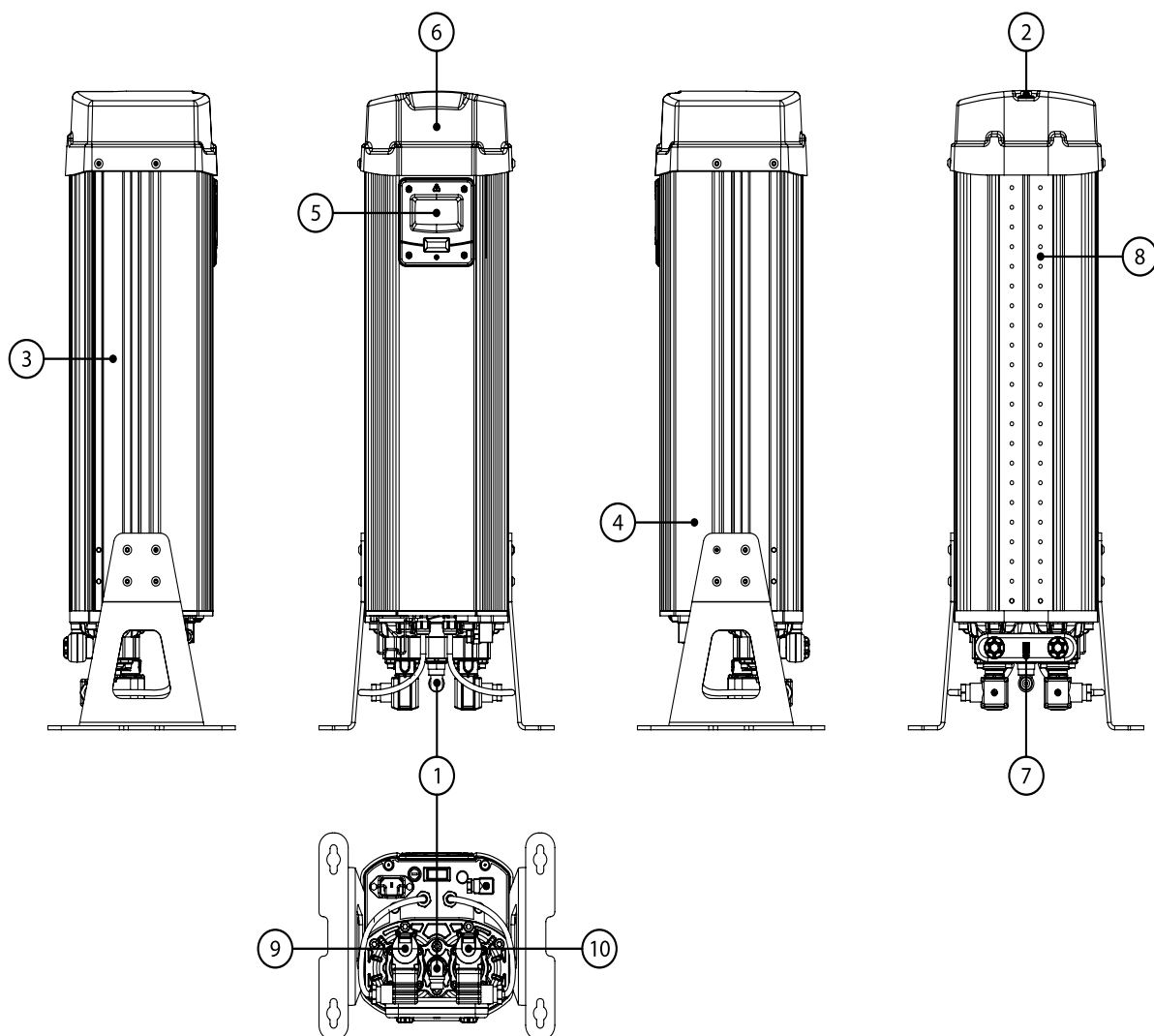


model	dimension										weight	
	A		B		C		D		E			
	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	kg	lbs
NDL-010	439	17			222	8.7			439	17.2	9.0	20
NDL-020	439	17			222	8.7			439	17.2	9.0	20
NDL-030	649	25.5	264	10.3	222	8.7	47	1.8	649	25.5	13.5	30
NDL-040	889	35.0			330	13.0			889	35	18.5	41
NDL-050	1189	47			330	13.0			1181	46.5	25.5	56



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number	description	number	description
1	compressed air inlet	6	dryer top cover
2	air outlet	7	exhaust box
3	column	8	exhaust muffer
4	shroud	9	exhaust valve 'A'
5	control panel display	10	exhaust valve 'B'

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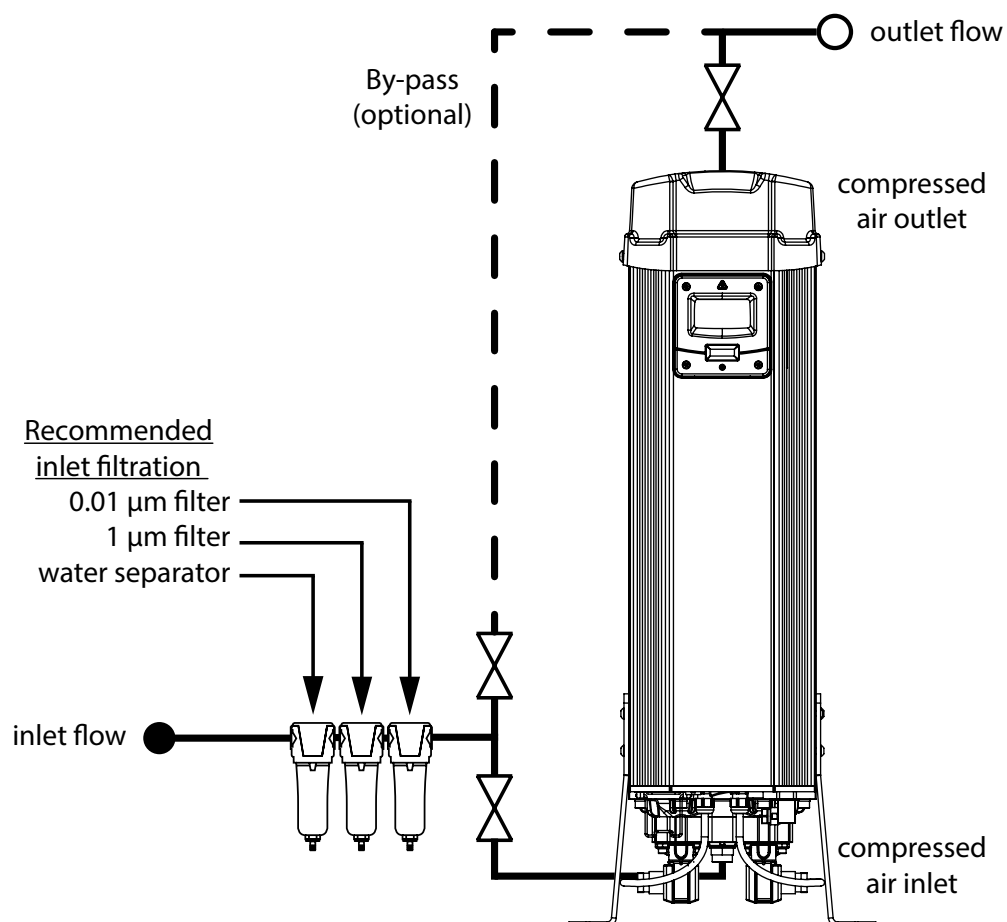


3.1 typical system layout



IMPORTANT: It is essential that the system into which the unit is installed is fitted with a pressure limiting/relief device. This device should be installed between the compressor and the unit.

IMPORTANT: Inlet valves have a single direction flow. Any reverse flow of these valves can cause irreparable damage to the valve diaphragms.





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3.2 site location

- When selecting an installation site for the unit, ensure the following conditions are met:
- Installation site should be located indoors on a flat surface protected from the weather and other harmful conditions.
- The ambient temperature must not drop below 1.5°C (34.7°F) or exceed 50°C (122°F).
- The installation site should be level and able to support the weight of the product.
- Ensure sufficient space around the product, to allow access for operation and maintenance.
- Take into account the noise generated by the unit exhausting while in use when considering location.

3.3 wall mounting

- All D1 units can be configured so they may be wall mounted. Locate and remove the leg mounting screws using the allen key provided.
- Remove the legs and rotate 90°.
- Align the legs and insert the leg mounting screws and tighten.
- Align the additional wall mounting brackets with the mounting holes located near the top of the unit
(*Only Applicable to NDL-040 & 050*)
- Insert the additional mounting screws and tighten using the allen key provided.



All NDL-010, 020 & 030 units can use the standard leg supplied with the product. These can be configured to allow for wall mounting. All NDL-040 & 050 units are recommended to have the additional wall mounting kit (sold separately) fitted due to the size and weight of the unit.

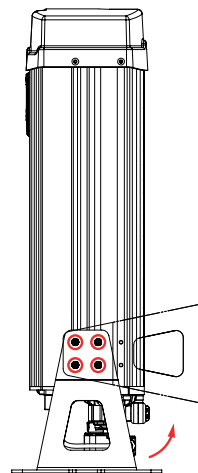


Figure 1

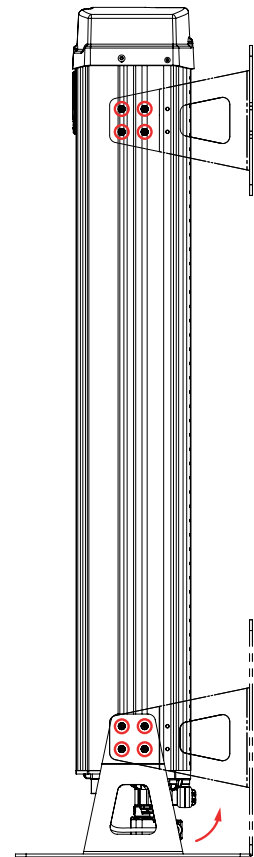


Figure 2



2.9 operation



Do not allow the unit to flow air unless switched on and cycling.
Resulting effect could be desiccant contamination; requiring a desiccant service.

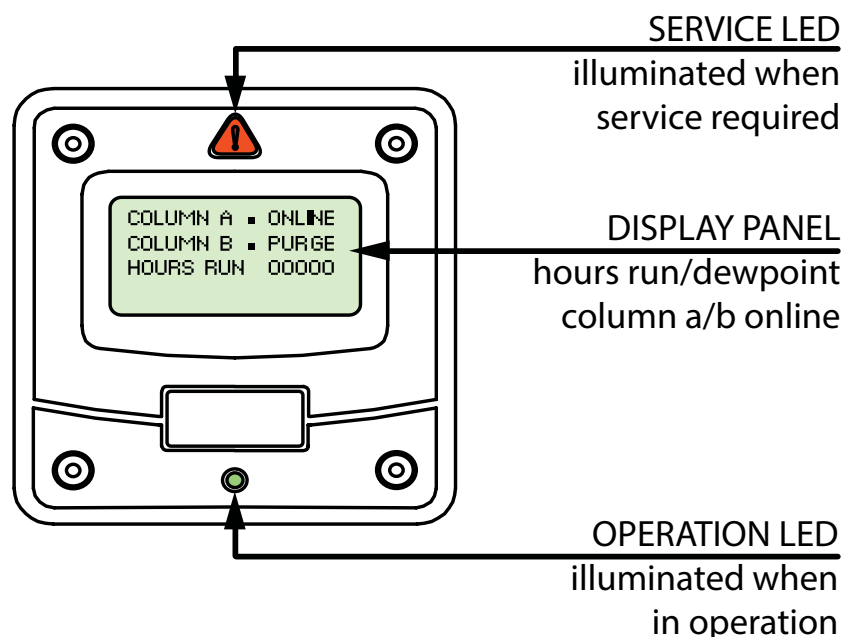
- Ensure all pipe work is connected as per the typical layout
- The unit is connected with a power supply as stated on the rating label.
- Ensure the inlet air pressure is within limits as stated on the rating label on the product.
- Ensure the inlet air temperature is within limits as stated on the rating label on the product.
- Slowly open the inlet flow and allow the unit to pressurize
- Turn on the power to the unit, the unit will display its' status.
- Allow the unit to cycle at least 2 times before slowly opening the outlet flow.
- In case of using the Remote Start/Stop function, ensure external voltage is active.



This unit must be grounded. In the event of an electrical short circuit, grounding reduces the risk of electric shock by providing an escape wire for the electric current. This unit is equipped with a cord having a grounding wire with an appropriate grounding plug.

The plug must be plugged into an outlet that is properly installed and grounded in accordance with all local codes and ordinances.

Do not modify the plug provided; if it does not fit the outlet, have the proper outlet installed by a qualified electrician.





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3.3 remote start/stop control

To gain access to the remote start/stop feature:

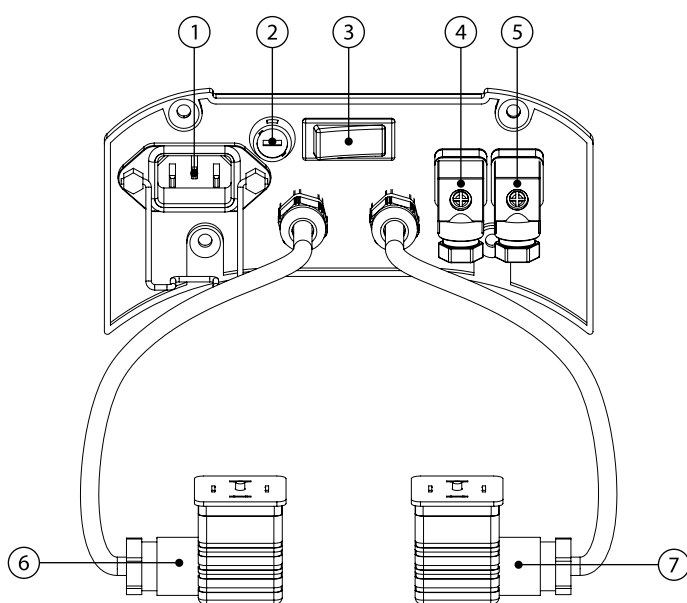
- Locate electrical connector 4. Remove the screw from electrical connector.
- Remove the electrical connectors cover.
- Locate and remove the link between pins 1 and 4.
- A zero volt switching signal from the remote control needs to be connected between pins 1 and 4.
- When the connection is made, the unit will operate as normal. If the connection is broken, i.e. the unit has been remotely switched off, the unit will stop cycling and go into standby mode, displaying "REMOTE STOP ACTIVE".
- Re-attach the electrical connectors cover and screw back onto the control plate.
- Using remote stop / start ensures the correct shut-down sequence is implemented.



Under no circumstances should an external voltage or current be applied to any of these wires, as damage to the control system will occur, negating the warranty.



IMPORTANT: Ensure the mains is isolated/switched off prior to the service of the product. Under no circumstances should the controller be used without being fitted to the product. This product should be connected to a grounded, metallic, permanent wiring system or an equipment-grounding terminal or lead.



number	description
1	IEC mains inlet connection
2	Fuse Holder (1.6A)
3	Unit On/Off Switch
4	Remote Start & Alarms Feature
5	Emergency Stop (Remote Override)
6	Exhaust Valve 'A' connector
7	Exhaust Valve 'B' connector



3.4 emergency stop

To gain access to the emergency stop feature:

- Locate electrical connector 5. Remove the screw from electrical connector.
- Remove the electrical connectors cover.
- Using the connections available create a link between pins 1 and 4;

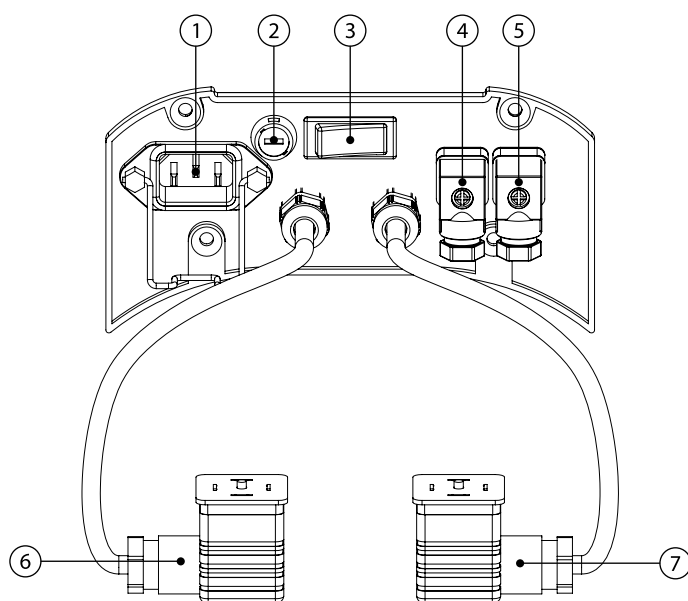
Pin 1: 24V DC + (Positive) Output

Pin 2: N/A

Pin 3: N/A

Pin 4: Remote Stop Input

- When the connection is made, i.e. the unit has been remotely switched off, the unit will stop cycling and go into standby mode, displaying "REMOTE STOP ACTIVE". If the connection is broken the unit will operate as normal.
- Re-attach the electrical connectors cover and screw back onto the control plate.
- Using emergency stop ensures the correct shut-down sequence is implemented.



number	description
1	IEC mains inlet connection
2	Fuse Holder (1.6A)
3	Unit On/Off Switch
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2.10 shutdown procedure

Close both the inlet and outlet valves ensure the dryer is completely isolated.



The dryer will still be pressurized! In order to depressurize the dryer; ensure the dryer is isolated from the compressed air supply source.

- Cycle the dryer at least twice to ensure the dryer exhausts and is completely depressurized.
- When fully depressurized the 'clicking' of the exhaust valves will be heard but no air exhausted.



3. monitoring dryer performance (when ES option is fitted)

The pressure dew-point is displayed on the display of the control panel. When the dew-point displayed is equal to or better than -40°C (-40°F) PDP the dryer will switch into energy saving mode and stop cycling, resulting in zero purge, but no interruption in flow. When the dew-point degrades to -39°C (-40°F) or higher, then the dryer will restart cycling ensuring the dew-point is maintained at or better than -40°C (-40°F).

If during normal operation, the unit fails to achieve dew-point (degrades above -30°C (-22°F)) the dewpoint alarm output will be indicated on the front screen and the remote alarm output will activate.

The set levels for the ES and dewpoint alarm are adjustable and can be accessed by carefully removing the front bezel to expose the PLC and adjustment buttons.

Adjusting Dewpoint Settings	
Hold down button 1 and button 3 for five seconds	
In the DEWPOINT SETTING menu, hold down the white button until the word 'Param' appears at the bottom of the screen Press button 4 once. The text will change to 'Prog'. The 'ES SETPOINT' line will begin to flash.	
Using the buttons, adjust the 'ES SETPOINT' or 'DWPNT ALARM' Button 1 is used to move up a line. Button 4 is used to move down a line. Button 2 is used to lower the value Button 3 is used to increase the value.	
Following any changes to the configuration, it is essential that the program is reverted back to 'Param'. Hold down the white button until 'Prog' is displayed at the bottom of the screen Once 'Prog' appears, press button 4 once. The text will change back to 'Param'.	



Beware, this is only an illustrative example.

Dewpoint set-points and alarms are adjustable through the display panel.



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1	Power-up Display (only visible on power start-up for 10 seconds)	
	<p>During power-up the screen will display:</p> <p>Program number followed by the version</p> <p>Total hours the product has operated</p> <p>This screen can be displayed at any time by pressing and holding buttons 1 & 2 for two seconds</p>	<pre> PROGRAM NUMBER 99-100-0060-V1.1 TOTAL HOURS:+00000 x10,000:+00000 </pre>
2	Normal Operation Display	
	<p>During normal operation the screen will display:</p> <p>Column 'A' and 'B' status, this will show as one of three sequences:</p> <p>ONLINE - column is flowing</p> <p>PURGE - column is regenerating</p> <p>READY - column is waiting to switch</p> <p>Hours the dryer has run between services</p>	<pre> COLUMN A: ONLINE COLUMN B: PURGE HOURS RUN: 00000 </pre>
3	Service Re-set Display	
	<p>When due a service, the product display will show 'SERVICE REQUIRED'.</p> <p>After servicing the product, you will be required to reset the service hours run counter. When a magnet is held to the specified area on the dryer shroud for 10 seconds, the screen will display 'SERVICE RE-SET'. The hours run counter will revert back to zero.</p>	<pre> COLUMN A: ONLINE COLUMN B: PURGE HOURS RUN: 00000 SERVICE REQUIRED </pre> <pre> COLUMN A: ONLINE COLUMN B: PURGE HOURS RUN: 00000 SERVICE RE-SET </pre>
4	Normal Operation Display (ES Models)	

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5	Energy Saving Mode Active Display (ES Models)	
	<p>While energy saving mode is active the screen will display:</p> <ul style="list-style-type: none"> • Column 'A' status and Column 'B' status, this will be shown as; • ONLINE; this column is flowing • 'ENERGY SAVING MODE' • Hours the dryer has run between services/hours in ES mode • Constantly updated dew-point reading, this can be displayed in either degrees celcius or degrees fahrenheit. 	
6	Dew-point Sensor Fault Display (ES Models)	
	<p>If a fault occurs with the dew-point sensor or the connection to the dew-point sensor, the screen will display;</p> <ul style="list-style-type: none"> • Column 'A' status and Column 'B' status • Hours the dryer has run between services/hours in ES mode • 'DEWPT SENSOR FAULT' 	
7	Dew-point Alarm Display (ES Models)	
	<p>If the dew-point sensor reading falls below the desired alarm limit the screen will display;</p> <ul style="list-style-type: none"> • Column 'A' status and Column 'B' status • Hours the dryer has run between services/hours in ES mode • 'DEWPOINT ALARM' 	
8	Energy Savings Adjustment Display (ES Models)	



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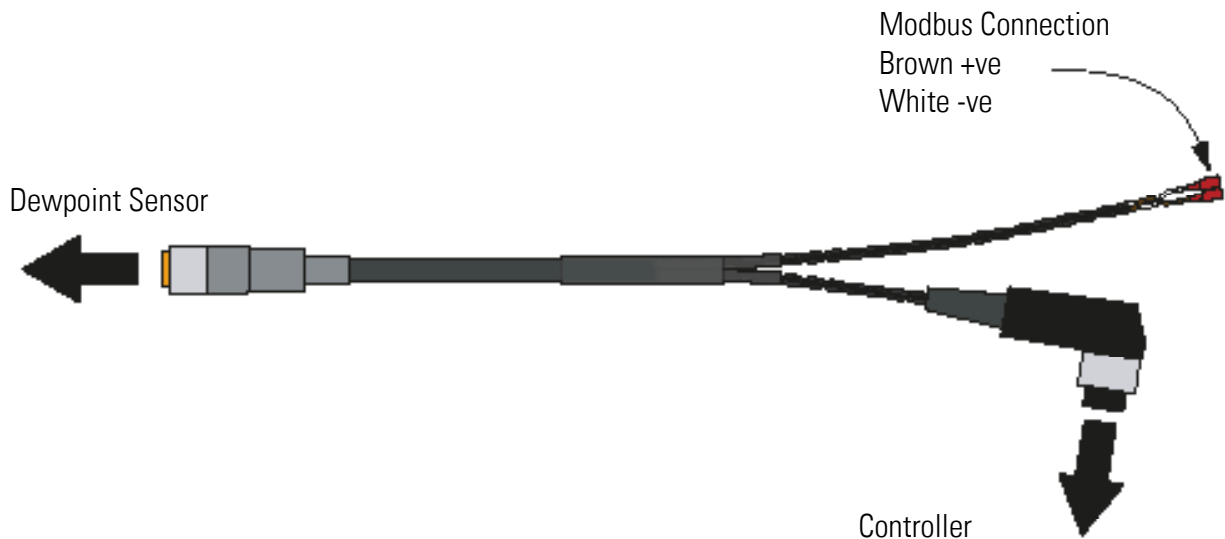
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3.1 modbus connection ES option - standard controller

connection to allow monitoring of dryer performance. (when Modbus ES sensor option is fitted) - standard controller



Where Modbus ES sensor option is fitted, connections must be applied as shown below. For further information on connection set-up, consult supporting documentation





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3.2 maintenance



Maintenance operations should only be conducted once the system has been shut down and is fully depressurized. All operations should be carried out by authorized and suitably trained personnel

- Isolate the unit from the compressed air and electrical supply ensuring the system is in a safe condition for maintenance to be carried out.
- All connections must be removed with care, paying particular attention to the areas that become pressurized.
- All seals removed during maintenance operations must be replaced with new seals.
- Only certified and approved replacement parts should be used.
- Do not modify or adjust the control settings.
- Check all connections and sealing faces for cleanliness and secure seating prior to assembly.
- Ensure all components are re-fitted to the product before operation.
- Check all connection and sealing faces for any leakage, if any found resolve and check again.
- Ensure the unit is left operating in a safe working condition after completion of maintenance

3.3 cleaning

Clean the equipment with a damp cloth only and avoid excessive moisture around any electrical connections. If required a mild detergent can be used. Do not use abrasives/solvents as these may cause damage.

3.4 daily checks

- Check the unit for any signs of external damage.
- If the red service indicator is active, the unit must be serviced to ensure continued operation.
- Remove any loose dust or dirt from the unit, clean all surfaces that appear to have attracted unwanted contaminants.
- Ensure the unit is operating within the specification.
- Always check all connections for any leaks.
- Ensure all loose parts are removed or secured to the unit before operation.



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4.3 plan d'entretien et détails

entretien	année 1 (12 mois)	année 2 (24 mois)	année 3 (36 mois)	année 4 (48 mois)	année 5 (60 mois)	année 6 (72 mois)	année 7 (84 mois)	année 8 (96 mois)
A		✓		✓		✓		✓
B		✓		✓		✓		✓
C				✓				✓
D (SEULEMENT MODÈLES RE)	✓	✓	✓	✓	✓	✓	✓	✓

Entretien A - Chaque année (24 mois)

Remplacer le silencieux d'échappement extérieur/l'élément amortisseur

Valable pour tous les modèles

Entretien B - Tous les 2 ans (24 mois)

Remplacer les cartouches dessiccatives

Remplacer les joints du collecteur supérieur

Valable pour les modèles DD de 60 à 120 (130 sur demande)

Remplacer l'élément dessiccatif s'il n'est pas suffisamment dense et le filtre couverture supérieure.

Remplacer les joints du collecteur supérieur

Valable pour le modèle DD 130

Entretien C - Tous les 4 ans (48 mois)

Remplacer les vannes d'échappement

Remplacer les vannes d'aspiration

Remplacer les vannes de refoulement



Remplacer les bobines solénoïdes

Valable pour tous les modèles

Entretien D - Tous les ans (12 mois)

Calibrer le capteur point de rosée.

Valable pour tous les modèles

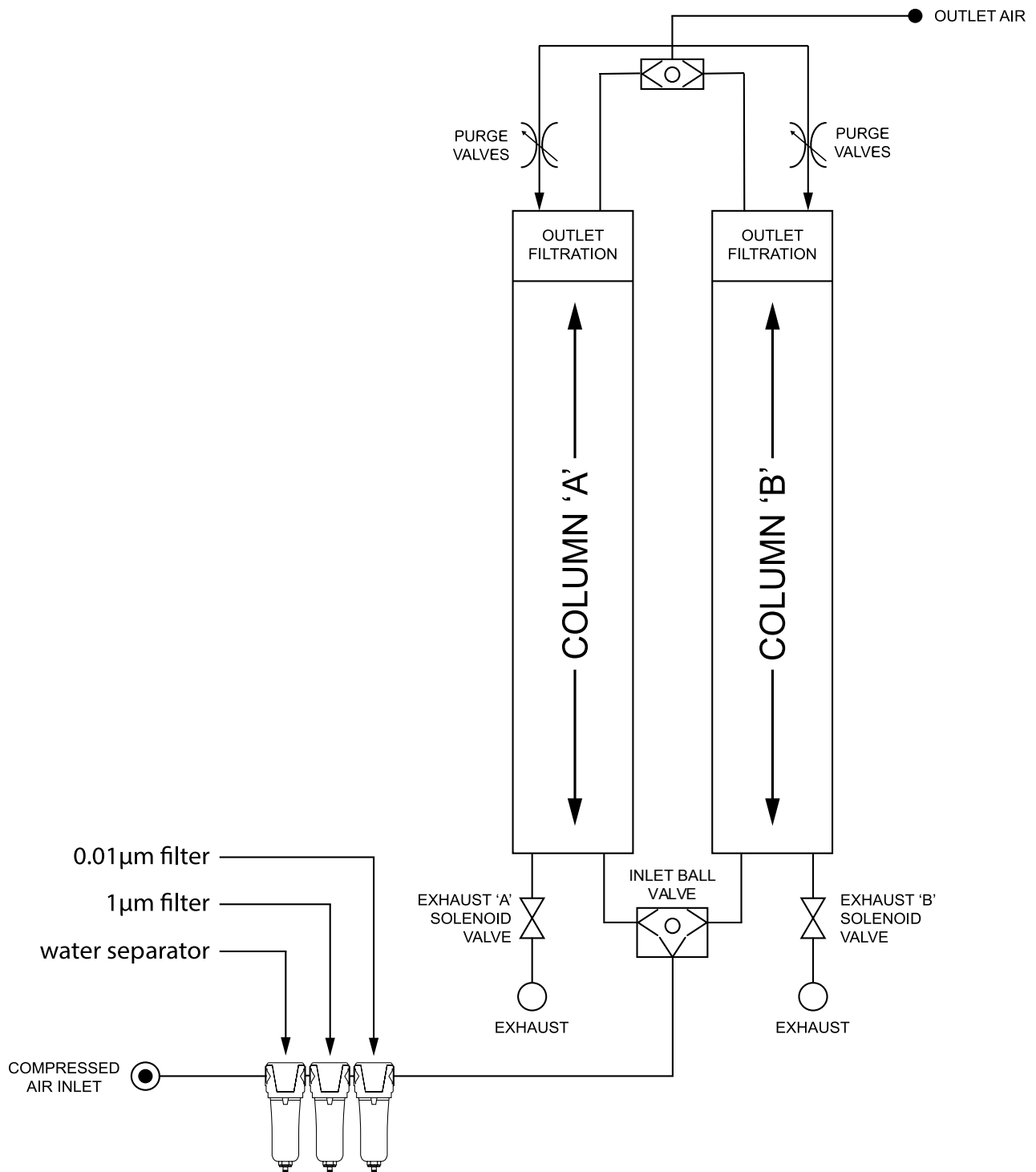
Quand on contacte le fournisseur de l'entretien, il faut toujours communiquer la référence de la pièce et le numéro de série de votre sécheur qui peut être relevé sur la plaque d'identification en haut à droite du sécheur.

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5. process and instrumentation diagram

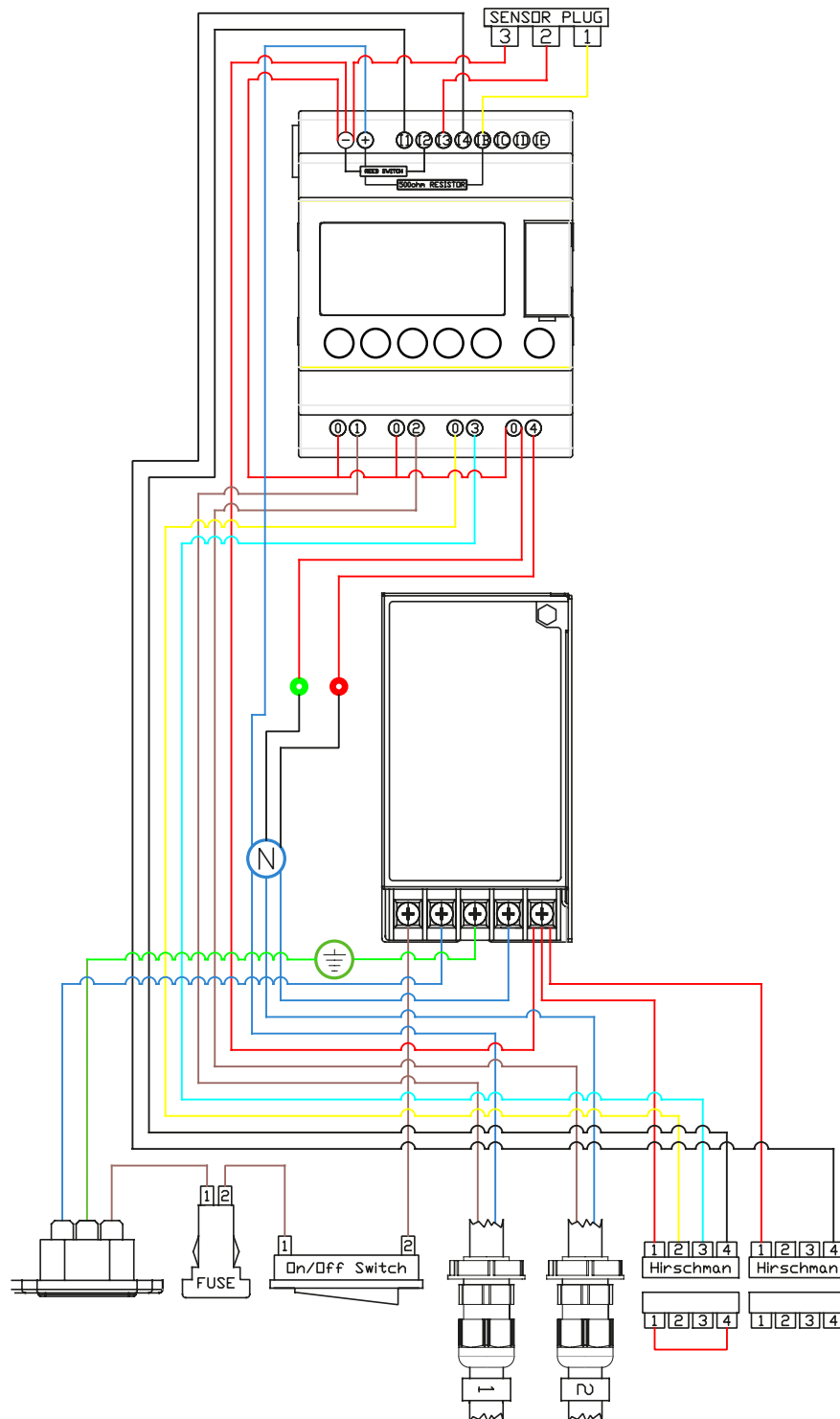




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6. wiring diagram





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5. trouble shooting

problem	problem caused	solution
Poor dew-point performance	Insufficient inlet pressure	4barg (58psig) minium inlet pressure required to operate, if not, check and restore system pressure
	Electrical fault	Ensure the power is on and the dryer front panel is illuminated; check the dryer is cycling correctly
	Moist or contaminated desiccant	Eliminate the cause of contamination, replace desiccant cartridges (do not re-use).
	Excessive inlet air temperature	Check against the technical specification
	Insufficient purge air	Purge incorrectly adjusted, consult the service personnel to adjust settings (factory pre-set). Consult Service Technician to adjust as per site condition
	Exhaust silencer blocked	Replace exhaust silencer/muffler element.
Failure of dryer to cycle	controller not functioning correctly	ensure the controller is powered up, check the on screen column status to ensure it is powering the solenoid valves during operation
	insufficient inlet pressure	4barg (58psig) minium inlet pressure required to operate, if not, check and restore system pressure
	controller not illuminated	Check power supply to the dryer, check fuse and replace.
	failure to de-pressurize when cycling	Solenoid valve not functioning correctly; if there is power to the coil, replace valve. Consult PLC display
	outlet flow stops	Check inlet air supply
	failure to initialize dryer	Switch off and restart dryer. Ensure dryer is pressurized before powering up to allow the dryer to initialize before operation.
	erratic air flow from exhaust	Faulty or damaged valves, carry out service



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